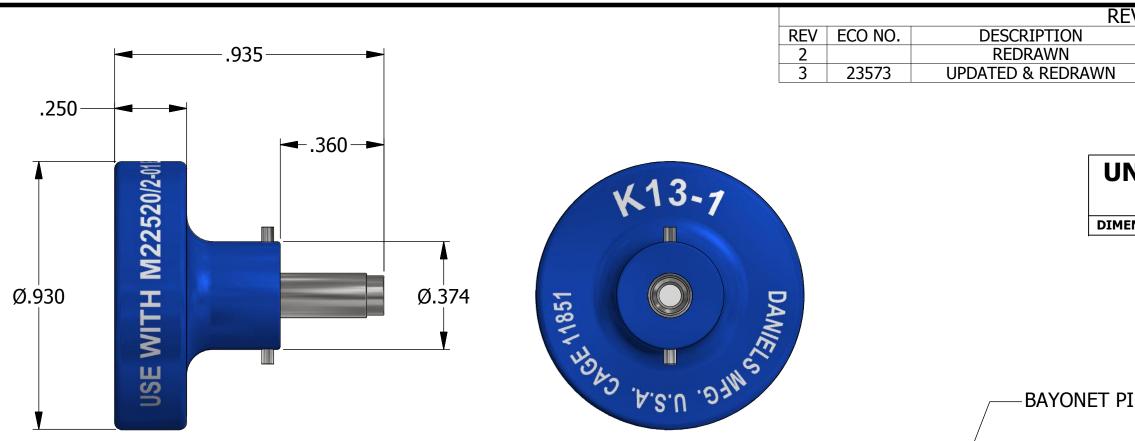
	REV	ECO NO.	DESCRIPTION	REVISIONS BY	DATE	APP'D BY	DATE
◄ 935►			ORIGINAL RELEA		7/11/2003	RRR	7/11/2003
555 -	2		PDATED & REDRA		4/8/2015		771172005
		23373 01			., 0, 2020		
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360 -►							
				UNCONTR	OLLED D	OCUMEN	I TI
	K 3				OT BE UP	PDATED	
				DIMENSIONS IN INC			IFTED
M22520/2-0							
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	AND AS IN STATISTICS IN STATIS						
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			O LY CONT	TACTS	WIRE		
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			OT SEWITH CONT	2 5	NAC	1007/0	01
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			WIRE 7 SEL 097/9 M21097/9	01			
		2	WILL 7/9	9-0-			
		22	se 1091				
LOCATOR		25	M ²		_		
HOLE ADDITIONAL							
DIMENSIONS FEATURES							
Ø.067							
▼.195		MATERIAL		ITEM PART NO.	QTY.	DESCRIPTION /	REMARKS
			D	RN. DATE		DANIELS MANUFACT	
				A.MOO-YOUNG 6/16/1997 HK'D. DATE	Davie	ORLANDO, FLORIDA CAGE 11851	
	RESTRICTED & CONFIDENTIAL	HEAT TREA	AT		TITLE		
	CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO	BE DISCLOSED TO		NOTE:		POSITIONE M22520/2-0	
	OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT / WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIEL	S MANUFACTURING	N/A	THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE	WHERE USED: AFM8		WING
				INDICATED. ACTUAL DMC			SHEET
	CREATED FROM AN INVENTOR MOD CHANGES MUST BE REFLECTED IN THE			PART NUMBER IS CAD PART NUMBER WITHOUT	SIZE SCALE	K3-ENV	1 OF 1
			N/A	THE "-ENV" SUFFIX	B 3:1	VG. NO.	REV.
	DO NOT SCALE DRAWING					K3	2

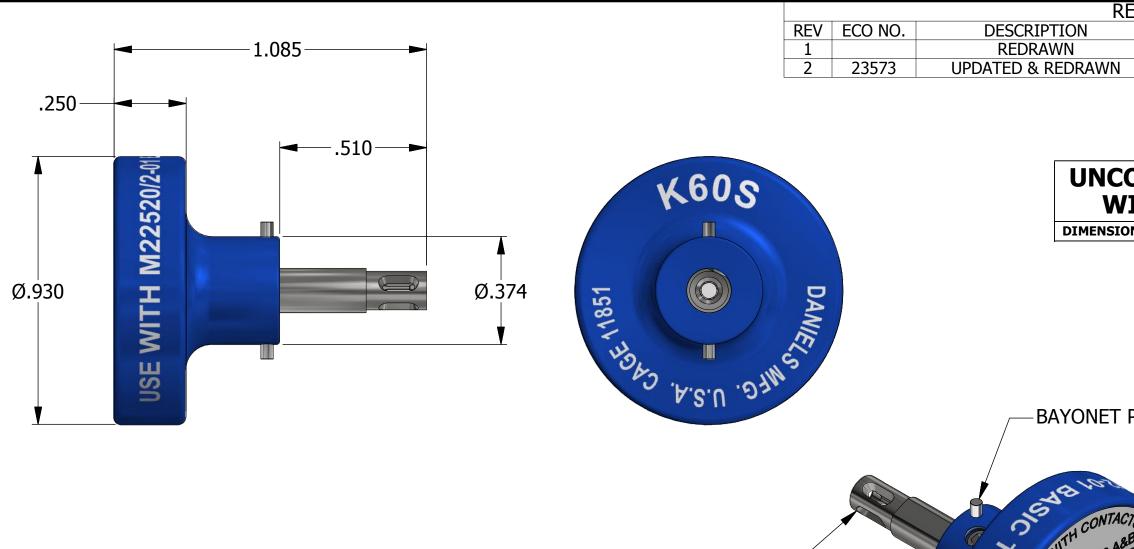


LOCATOR				
HOLE	ADDITIONAL			
DIMENSIONS	FEATURES			
Ø.078	∟⊔Ø.094			
⊽THRU	▼.085			

			REVISION				
RE		DESCRIPTION			DATE	APP'D BY	DATE
2		REDRAWN			10/20/1999	RRR	10/20/1999
	3 23573	UPDATED & REDR	AWN To	onyD	4/10/2015		
Image: Contract of the second seco		O JSVE VITH CON O JSE VITH CON SEL Massaritan 1900 SEL Massaritan 1900 SEL Massaritan 1900 SEL Massaritan 1900 1900 1900 1900 1900 1900 1900 1900	WIL DIMENSIONS I VET PINS (2)		SEL M2430 M2430 M3902 4 5 6 7 7	DATED IERWISE SPEC	IFIED 1C 08/16 & /17 RU -5 R P & S 142A, 142B 30B, 188, 195A 33, 316/U 58C, 223/U
		_	DRN. DA	T NO.	QTY.	DESCRIPTION /	
		N/A	BY 9,	0/5/1986 ATE		ANIELS MANUFACT RLANDO, FLORIDA AGE 11851	
RESTRICTED & CONFIDENTIA		HEAT TREAT	NOTE:	TITL		IER (M2252	20/2-08)
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE E WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO CORP. ON COMPLETION OF ORDER OR PURPOSES FOR	EXCEPT AS AUTHORIZED IN DANIELS MANUFACTURING	N/A	THIS DRAWING IS AN C DRAWING OF THE RESP DMC PART NUMBE	PECTIVE ER WHE	ENVE RE USED: AFM8	Lope Draw	ING
CREATED FROM AN INVENTOR		FINISH	INDICATED. ACTUAL PART NUMBER IS CAD NUMBER WITHOU	PART SIZ	ZE SCALE CAD	^{P/N} K13-1-ENV	SHEET 1 OF 1
CHANGES MUST BE REFLECTED IN T	THE 3D PART					G. NO.	
DO NOT SCALE DRAWI		N/A	THE "-ENV" SUFF	^{IX} B	3 3 : 1 ^{DWG}	K13-1	REV. 3

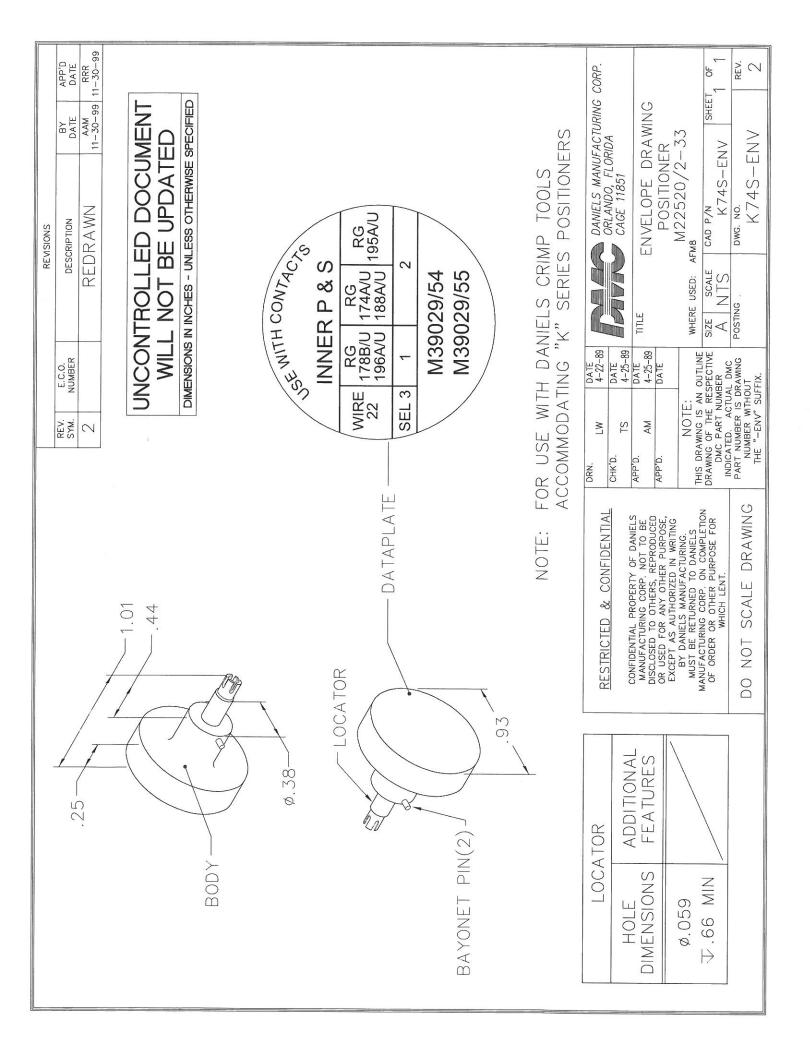
	REVISIONS						
	REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
→ .935	3		ADDED MIL NUMBER TO DV		5/26/2010	RRR	5/26/2010
	4	23573	UPDATED & REDRAWN	TonyD	4/10/2015		
.250							
M22520/2-0	1/ 10						_
50	K40				LED DOC		
			N	ILL NO	BE UPD	ATED	
			DIMENSI	ONS IN INCHES	- UNLESS OTHERV	VISE SPECIFIE	D
Ø.930 T Ø.374	2 7						
Ø.930	18						
	THE THE						
	10 AS INS						
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			0 150 H CONTACT		-22 SE		2
			WITH CO.	8	-22M SE	EL 4	3 2
			O 4 N 124 20		-22D SE	EL 4 3	2 1
	LOCATOR-		0 3^{2} 2^{2} 3 3	2	MS274	90-22 & 22M	& 22D
			WIKE 4 4 2			AS27655-22[
			22 SEL 4 31 84				
LOCATOR			-22M SEL 22 & 22D				
HOLE ADDITIONAL			-26-27490 -1527490 MS27600				
DIMENSIONS			Nue In.		/		
Ø.073							
₹.745			MATERIAL				
			DRN.	PART NO.	QTY.	DESCRIPTION /	
			N/А ЦІ Снк'д.			ANIELS MANUFACT RLANDO, FLORIDA AGE 11851	URING CORP.
	RESTRICTED & CONFIDENTIAL		HEAT TREAT		TITLE		
	CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO			NOTE:	POSITIO	NER (M2252	
	OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIE CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHIC	LS MANUFACTURING	DRAWING	VING IS AN OUTLINE OF THE RESPECTIVE		Elope Draw	ING
	CREATED FROM AN INVENTOR MOI		FINISH INDICA	PART NUMBER ED. ACTUAL DMC	WHERE USED: AFM8 SIZE SCALE CAI	D P/N	SHEET
	CHANGES MUST BE REFLECTED IN THE		NU	MBER IS CAD PART IBER WITHOUT "-ENV" SUFFIX		K40-ENV	1 OF 1
	DO NOT SCALE DRAWING		N/A TH	-LINV JUFFIX	В 3:1 🕅	G. NO. K40	4
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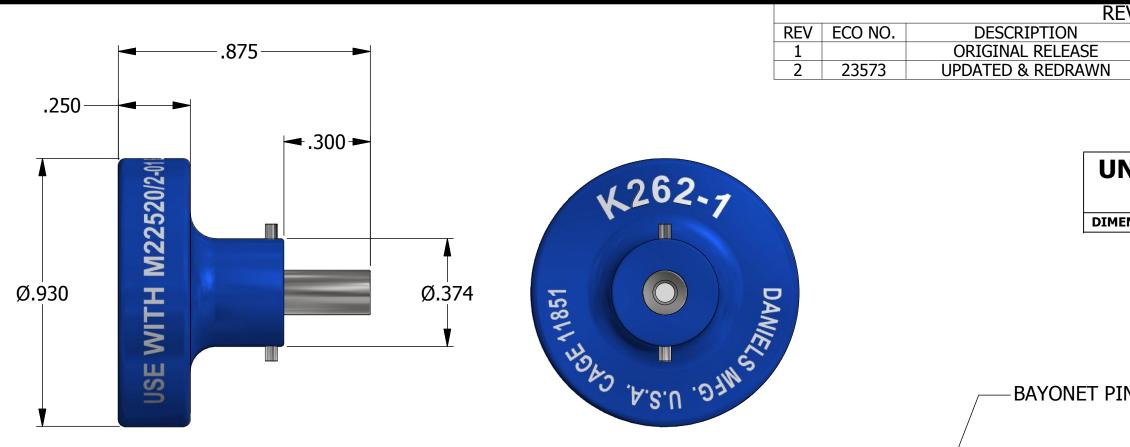
			REVIS	IONS			
	REV	ECO NO.	DESCRIPTION	BY	DATE	APP'D BY	DATE
→	4	ADDED	MIL NUMBER TO DWG	KDH	5/26/2010	RRR	5/26/2010
	5	23573 UPD	ATED & REDRAWN	TonyD	4/9/2015		
.250							
360 -►							
			UNC	ONTRO	OLLED DO	DCUME	NT
M22520/2·0	K41		W	ILL NC	DT BE UP	DATED	
22					ES - UNLESS OTH		IFIED
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	SS A						
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			3545 WITH CONTACTS 366 WITH CONTACTS 366 22 24 26 28 3 3 3 2		WIRE		
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			TH CONTACIS		-22 SE		3 2
			WIII 24 26 20		-22D SE		2 1
	LOCATOR —		5 22 3 2 2				
		X	WIRE 4 4 3 1			91-22 & 22M 92-22 & 22M	
		>	-22 SEL 3 4 8 220			M24308/12-1	
			22M SEL 22 & 22M & 22U				
LOCATOR		25	-220-27491-22 8 22-1		l l l l l l l l l l l l l l l l l l l		
HOLE ADDITIONAL			MS274924300				
DIMENSIONS FEATURES							
				-DATAPL	AIE		
Ø.073							
▼.408		MATERIAL	ITEM	PART NO.	QTY.	DESCRIPTION /	REMARKS
			N/A DRN. BY	DATE 9/5/1986		ANIELS MANUFACT	URING CORP.
			СНК'Д.	DATE		RLANDO, FLORIDA AGE 11851	
	RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOT	F:		NER (M2252	20/2-06)
	CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT	AS AUTHORIZED IN	N/A THIS DRAWING IS	S AN OUTLINE		ELOPE DRAW	
	WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIE CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHIC		DRAWING OF TH	NUMBER W	HERE USED: AFM8		
	CREATED FROM AN INVENTOR MOI		INDICATED. AC PART NUMBER 1	CTUAL DMC	SIZE SCALE CAD	K41-ENV	SHEET 1 OF 1
	CHANGES MUST BE REFLECTED IN THE	3D PART	NUMBER W THE "-ENV"		B 3:1		REV.
	DO NOT SCALE DRAWING					K41	5



LOCATOR					
HOLE	ADDITIONAL				
DIMENSIONS	FEATURES				
Ø.055	∟⊔Ø.065				
⊽THRU	▼.057				

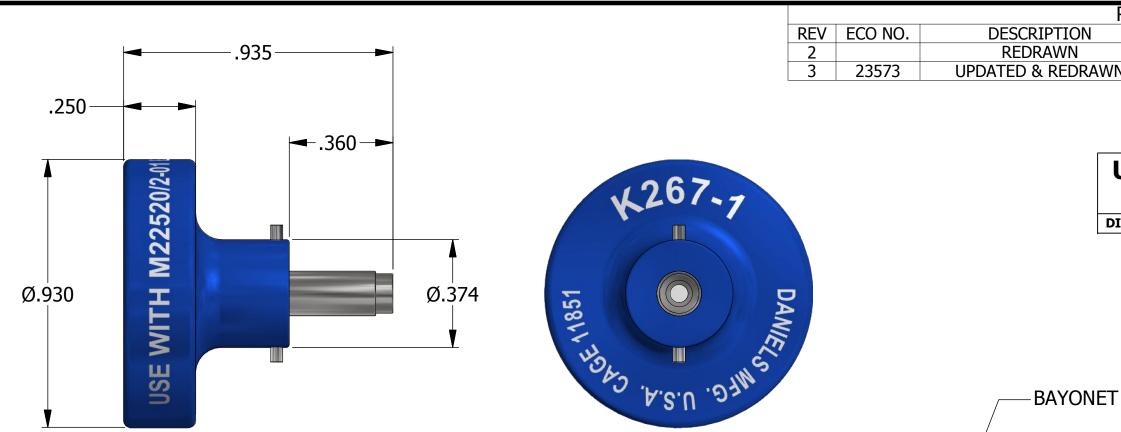
	REVISIONS						
REV ECO NO.	DESCRIPTIO		BY	DATE	APP'D BY	DATE	
1	REDRAWN		DH	10/6/1987	TS	10/6/1987	
2 23573	UPDATED & RED		onyD	4/8/2015			
	DI	MENSIONS IN INC	IOT B	EUPDA ILESS OTHERWI	TED SE SPECIFIED	A&B A&B I 26 3 0 32 4 0461	
	MATERIAL	ITEM PAR	T NO.	QTY.	DESCRIPTION /	REMARKS	
	N/A	DH 10	ATE 0/6/1987		ANIELS MANUFACT RLANDO, FLORIDA	URING CORP.	
		CHK'D. D.	ATE	C/	AGE 11851		
RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOTE:	ТІТІ	POSITION	NER (M2252	0/2-03)	
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	N/A	THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER		ENVE ERE USED: AFM8	elope draw		
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH	INDICATED. ACTUAL PART NUMBER IS CAE NUMBER WITHOU	D PART SIZ	ZL SCALL	K60S-ENV	SHEET 1 OF 1	
DO NOT SCALE DRAWING	N/A	THE "-ENV" SUFFIX		3 3:1	g. no. K60S	REV.	





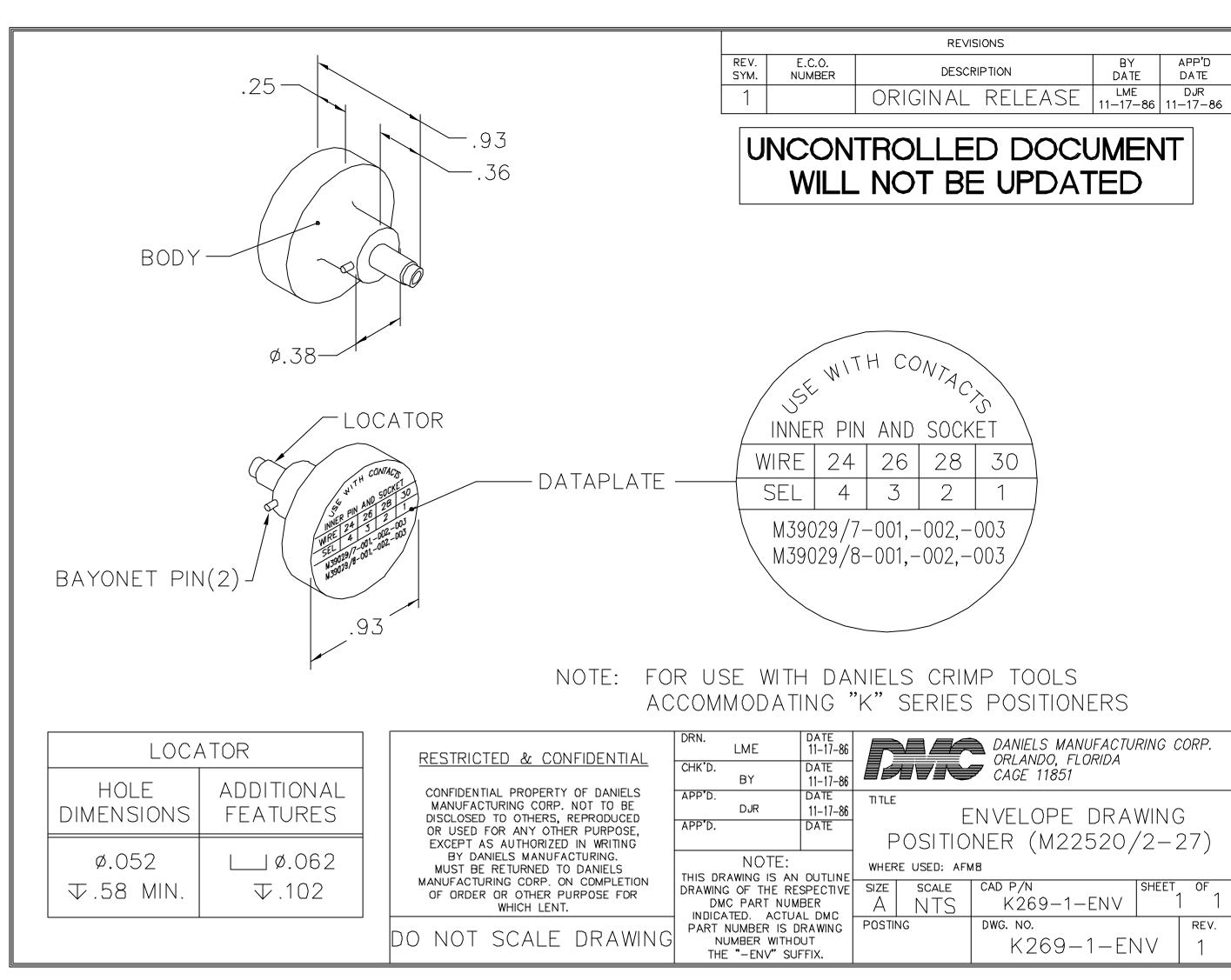
LOCATOR					
HOLE	ADDITIONAL				
DIMENSIONS	FEATURES				
Ø.067	Ø.085				
⊽THRU	▼.008				

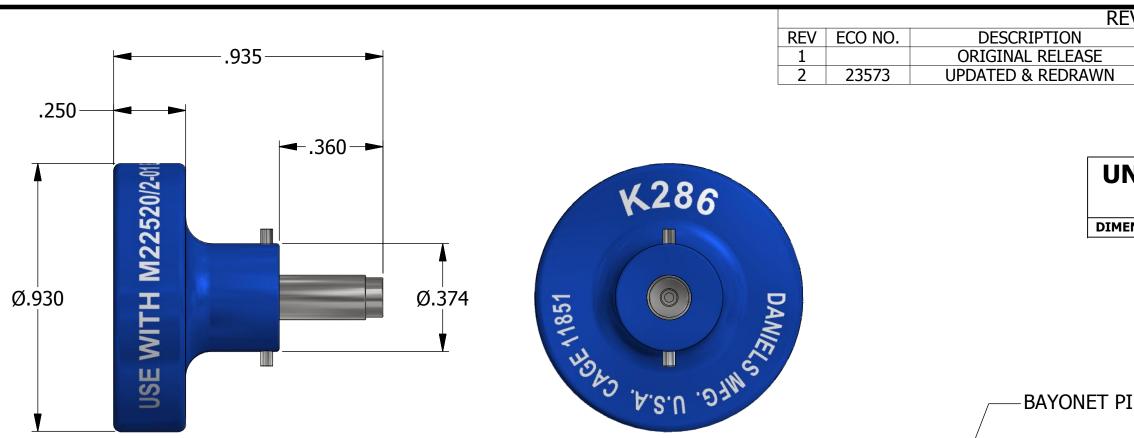
	REVISIONS					
REV ECO NO.	DESCRIPTION	DA	ATE	APP'D BY	DATE	
	ORIGINAL RELEA			2003	RRR	5/4/2003
2 23573	UPDATED & REDR	RAWN Tony	D 6/28,	/2015		
Image: Contract of the second seco	BAYON BAYON	DIMENSIONS IN I	NOT BI	E UPE ESS OTHE	DATED	FIED C/S T OF 96A/U
	N/A	DRN. DATE J. JOYCE 5/4/200	03			IRING CORP.
	,	CHK'D. DATE			ANDO, FLORIDA E 11851	
RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOTE:		SITIONF	ER (M22520)/2-26)
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	N/A	THIS DRAWING IS AN OUTLI DRAWING OF THE RESPECTI DMC PART NUMBER	NE	ENVEL AFM8	OPE DRAWI	
CREATED FROM AN INVENTOR MODEL.	FINISH	INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT	- SIZE SC	CAD P/	×262-1-ENV	SHEET 1 OF 1
CHANGES MUST BE REFLECTED IN THE 3D PART DO NOT SCALE DRAWING	N/A	THE "-ENV" SUFFIX	в 3	: 1 ^{DWG.}	NO.	REV.
					K262-1	2



LOCATOR				
HOLE	ADDITIONAL			
DIMENSIONS	FEATURES			
Ø.063	∟⊔Ø.093			
∓THRU	▼.165			

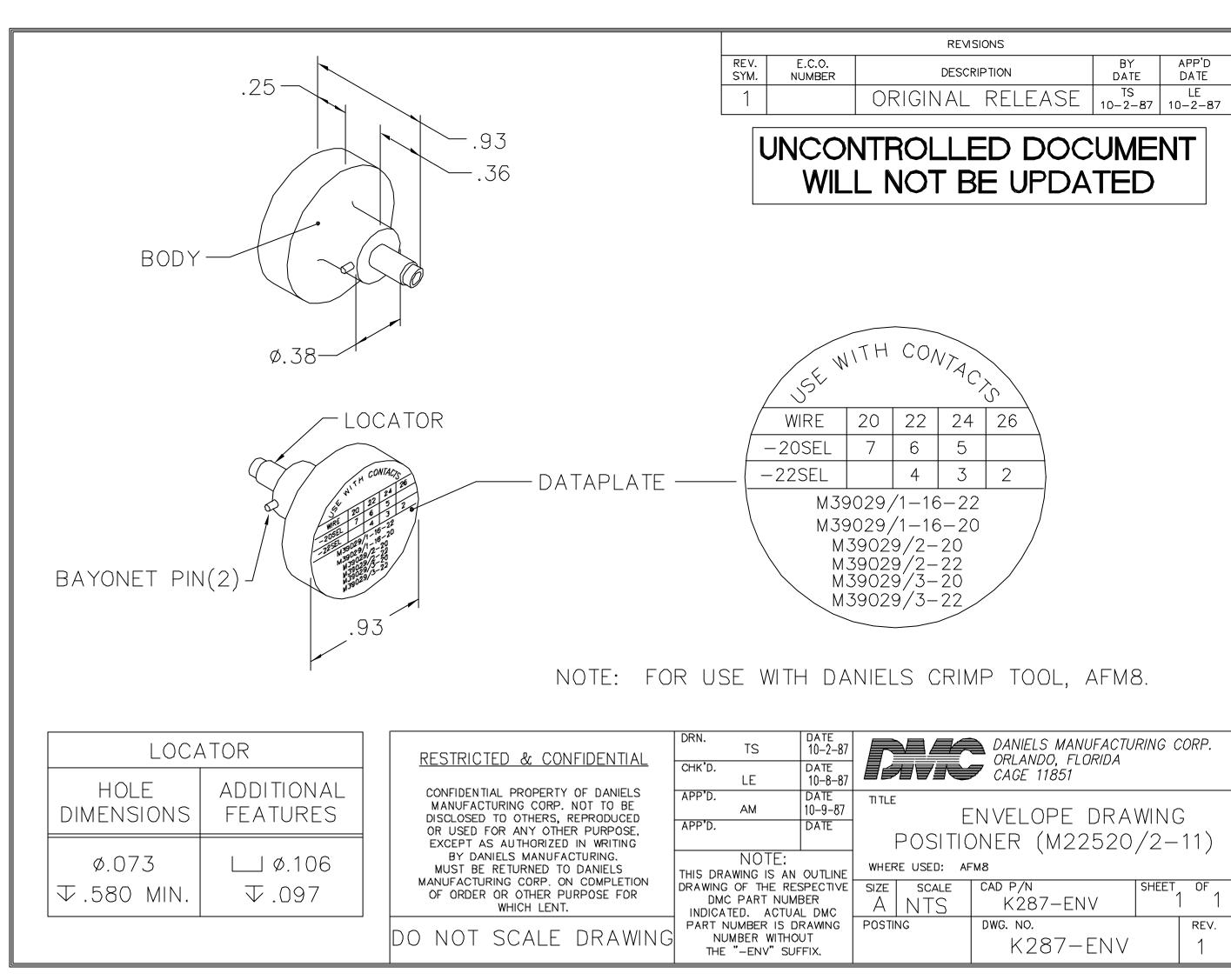
	REVISIONS					
REV ECO NO.	DESCRIPTION		BY	APP'D BY	DATE	
2	REDRAWN		AAM	10/29/199		
3 23573	UPDATED & REDR	AWN	TonyD	6/23/2015		
Image: Constrained state stat	BAYON BAYON BAYON BAYON BAYON BAYON BAYON BANKAN BALANAN BANKAN BANKAN BALANAN BALANAN BALANAN BALANAN BALANAN BALANAN BANKAN BA	W DIMENSION	(2)	DT BE U IES - UNLESS O USS WIRI SEL M39 M39	DOCUMEN PDATED THERWISE SPECI INITH CON74 22224 43 0029/11-22 0029/12-22	FIED
	N/A	DRN. DH	DATE 10/6/1987		DANIELS MANUFACTU	RING CORP.
		CHK'D.	DATE		ORLANDO, FLORIDA CAGE 11851	
RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOTE	т т		ONER (M22520)/2-23)
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.		THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART NUMBER WITHOUT		VELOPE DRAWI	NG	
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	finish N/A			SIZE SCALE	CAD P/N K267-1-ENV DWG. NO.	SHEET 1 OF 1 REV.
DO NOT SCALE DRAWING	11/7				K267-1	3

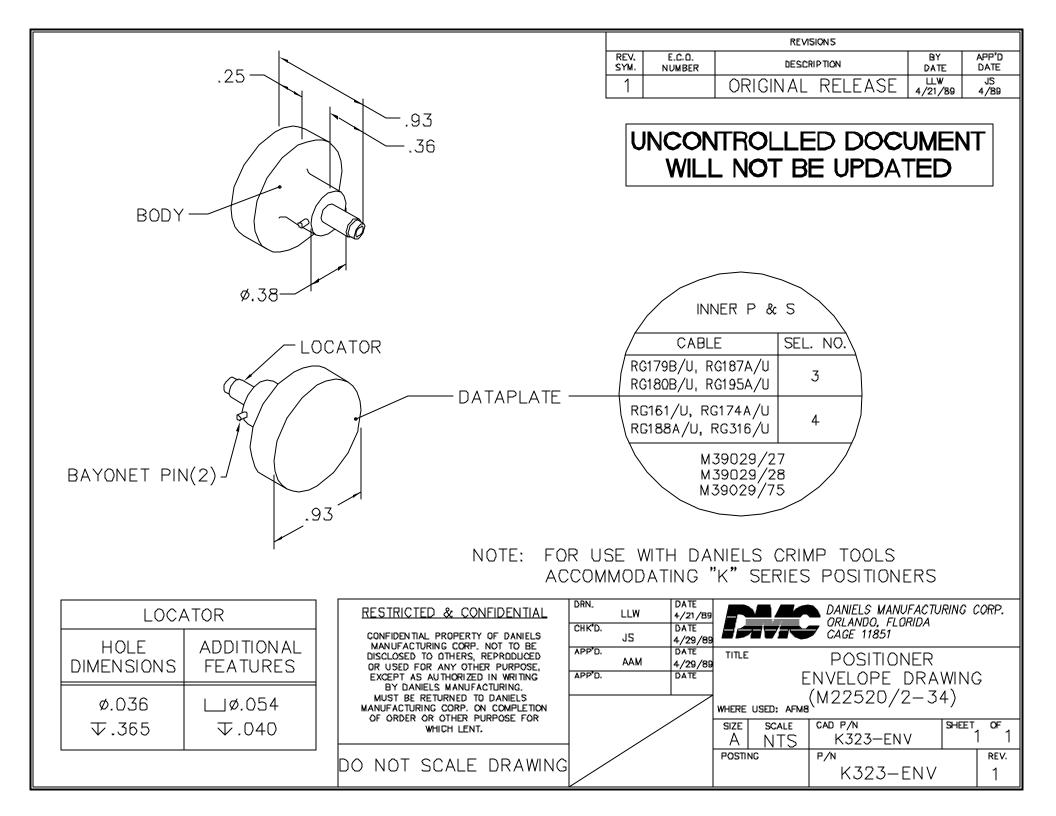


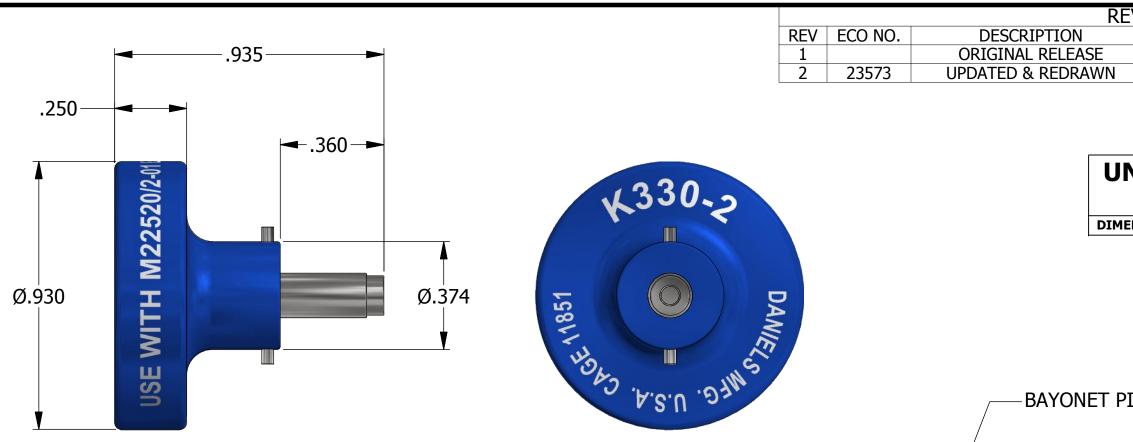


LOCATOR						
HOLE DIMENSIONS						
Ø.033 ▼.283	لIØ.054 ∓.055	∟⊔Ø.063 ∓.026				

REV ECC	D NO. DESCRIPTIO	REVISIONSONBYDATEAPP'D BYDATE								
	ONO. DESCRIPTIC ORIGINAL REL		JMC	7/17/2003	RRR	7/17/2003				
	UPDATED & RED		TonyD	5/11/2015		,,1,,2003				
Image: Contract of the second seco		UNCC WI DIMENSION	(2)	DLLED DO DT BE UP ES - UNLESS OTI USE IN WIRE 17 SEL N N N ATE	PDATED HERWISE SPEC	IFIED 1C S G RG 8/U 196/U 1 1 1 4 5				
		ITEM DRN.	DART NO.	QTY.	DESCRIPTION /					
	N/A	ЈМС СНК'Д.	7/17/2003 DATE		DANIELS MANUFACT DRLANDO, FLORIDA DAGE 11851					
RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOTE	т Т	POSITIO	NER (M2252	20/2-12)				
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DIS OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTH WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANU CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	HORIZED IN N/A	THIS DRAWING IS DRAWING OF THE DMC PART N	AN OUTLINE RESPECTIVE UMBER		ELOPE DRAW					
CREATED FROM AN INVENTOR MODEL.	FINISH	INDICATED. ACT PART NUMBER IS	S CAD PART	SIZE SCALE CAI	K286-ENV	SHEET 1 OF 1				
CHANGES MUST BE REFLECTED IN THE 3D PA	ART N/A	NUMBER WIT THE "-ENV" S		B 3:1 DW	G. NO.	REV.				
DO NOT SCALE DRAWING	,				K286	2				

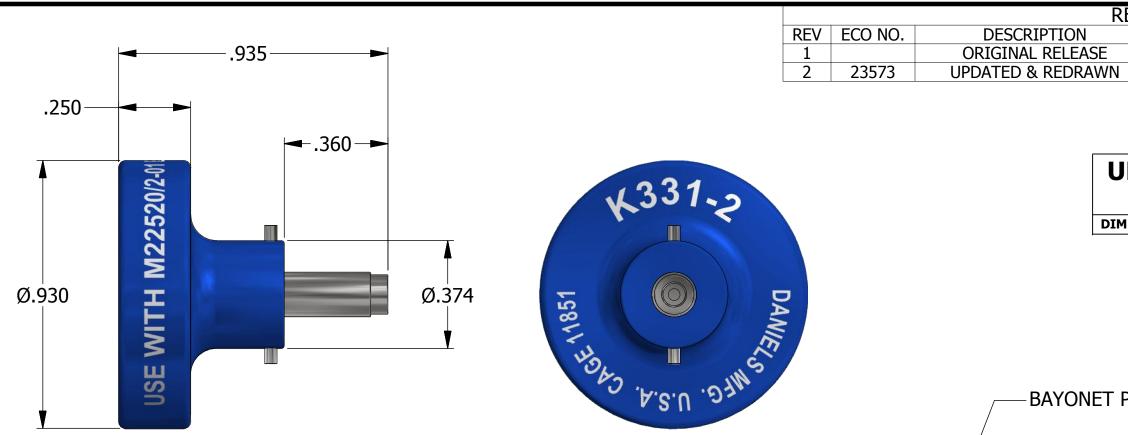






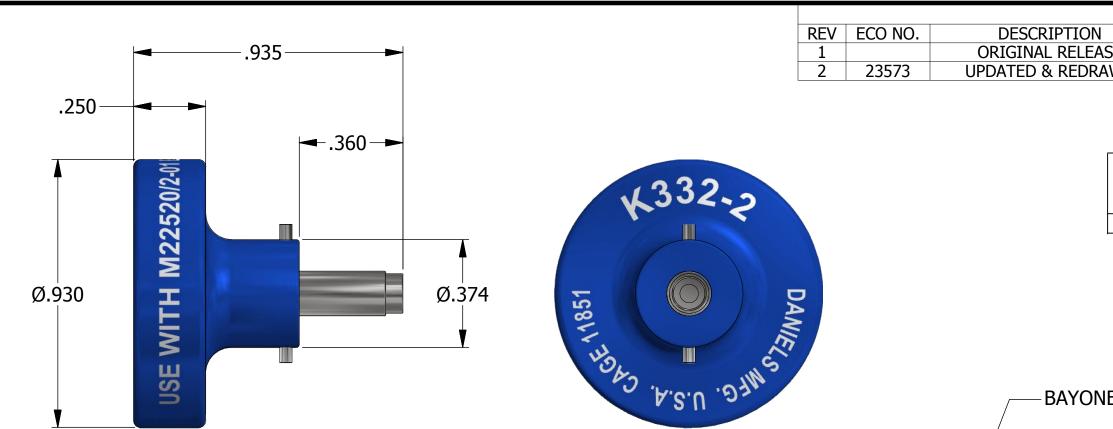
LOCATOR					
HOLE DIMENSIONS	ADDITIONAL FEATURES				
Ø.062 ▼.218					

			REVISIONS							
REV	ECO NO.	DESCRIPTION		BY		APP'D BY	DATE			
1	22522			LLW TonyD	7/3/199		7/3/1990			
2	23573	UPDATED & REDR	AVVIN	топур	6/11/20	IJ				
Image: Contract of the second seco		BAYON O O O <	W DIMENSIO NET PINS NAC75 30 32 34 26 32	ILL N	OT BE UNLESS	DOCUMER JPDATED OTHERWISE SPEC	IFIED 1C70 32 3 26 28 2 1 2-28 2-22			
		N/A	DRN. LW CHK'D.	DATE 7/3/1990 DATE		DANIELS MANUFACT ORLANDO, FLORIDA				
						CAGE 11851				
RESTRICTED & CONFIDENTIAL		HEAT TREAT	NOT	E:	POSIT	IONER (M2252	0/2-19)			
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIE CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHIC	AS AUTHORIZED IN ELS MANUFACTURING	N/A	THIS DRAWING IS DRAWING OF THE DMC PART N	AN OUTLINE RESPECTIVE IUMBER		NVELOPE DRAW	ING			
CREATED FROM AN INVENTOR MO CHANGES MUST BE REFLECTED IN THE		finish N/A	INDICATED. AC PART NUMBER IS NUMBER WI THE "-ENV"	s cad part Thout	SIZE SCALE B 3:1	K330-2-ENV	SHEET 1 OF 1 REV.			
DO NOT SCALE DRAWING						K330-2	2			



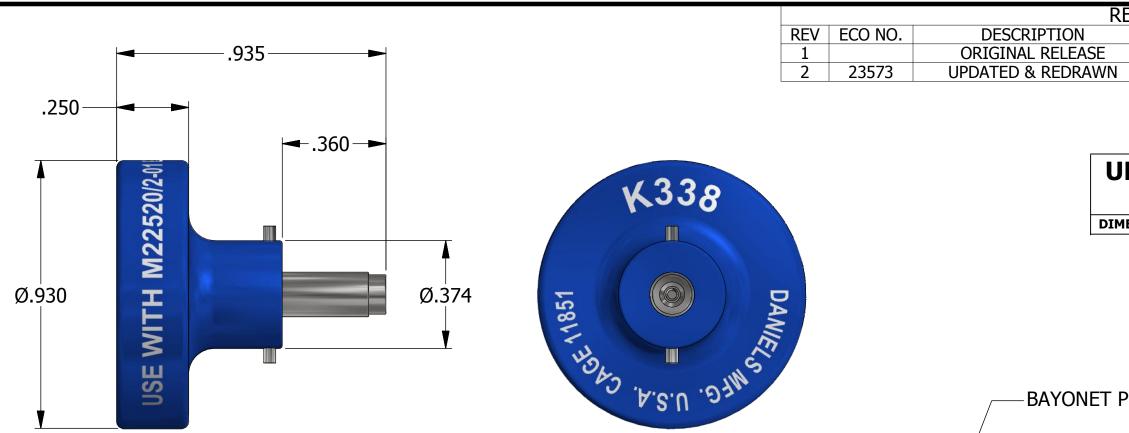
LOCATOR					
HOLE	ADDITIONAL				
DIMENSIONS	FEATURES				
Ø.0415	∟⊥Ø.077				
▼.316	▼.218				

	REVISIONS							
REV ECO NO.	DESCRIPTIO		BY	DATE	APP'D BY	DATE		
1	ORIGINAL RELE		DH	3/1/1988	JS	3/1/1988		
2 23573	UPDATED & RED	RAWN	TonyD	6/12/2015				
		UNCC	DNTR	OLLED D	OCUMEN	IT		
K331-2		W1	ILL N	OT BE UF	PDATED			
		DIMENSION	NS IN INCI	HES - UNLESS OT	HERWISE SPEC	FIED		
Pd Ss								
AND AN STATES U.S.A. SAGA 1881								
A.S.U .931	BAYC	ONET PINS ((2)					
				SE	WITH CONTA	Cr		
	01548V	J'a		135		0		
	A A A	ONTACTS		WIRE				
	O' EWITH	24		SEL	5 4	3		
LOCATOR —	Q 55 ^t 20	22 3		M39	029/15-2	0-20 /		
	WIRE 5	-20-20						
	SEL	5-2						
	WIRE 20 WIRE 5 SEL M39029/15							
		\sim	DATAP	LATE —/				
								
	MATERIAL	DRN.	PART NO.	QTY.	DESCRIPTION /			
	N/A	A. MOO-YOUNG CHK'D.			DANIELS MANUFACT DRLANDO, FLORIDA CAGE 11851	UKING CORP.		
RESTRICTED & CONFIDENTIAL	HEAT TREAT	NOTE		TITLE	POSITIONE	R		
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING	N/A	THIS DRAWING IS A	AN OUTLINE RESPECTIVE	F	M22520/2-2 NVELOPE DRA			
CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.	FINISH	DMC PART NU INDICATED. ACT PART NUMBER IS	UAL DMC	WHERE USED: AFM8	D P/N	SHEET		
CHANGES MUST BE REFLECTED IN THE 3D PART	N/A	NUMBER WIT THE "-ENV" S	HOUT		K331-2-ENV	1 OF 1 REV.		
DO NOT SCALE DRAWING					K331-2	2		



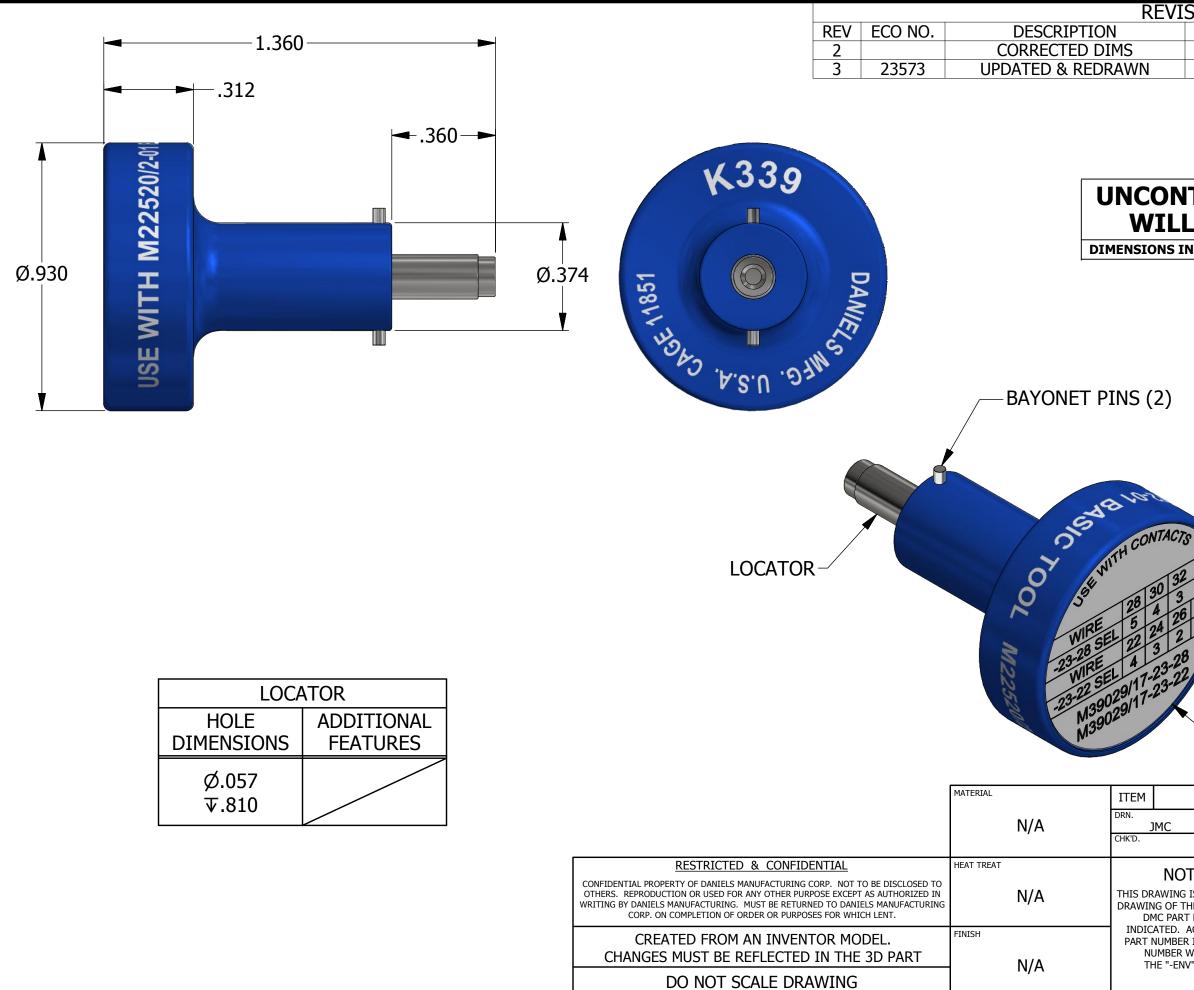
LOCATOR					
HOLE	ADDITIONAL				
DIMENSIONS	FEATURES				
Ø.0635	∟⊔Ø.109				
▼.316	▼.218				

			REVISIONS						
	REV ECO NO.	DESCRIPTION		BY	DATE	APP'D BY	DATE		
	1	ORIGINAL RELE			12/17/1999	RRR	12/17/1999		
	2 23573	UPDATED & REDR	AWN	TonyD	6/20/2015				
Image: Constraint of the second se		BAYON BAYON	W DIMENSION	ELL NC	WIRE SEL M390	DATED	IFIED ACTO 20 6 6-16		
		N/A	DRN. A. MOO-YOUNG			ANIELS MANUFACT RLANDO, FLORIDA			
			CHK'D.	DATE	C	AGE 11851			
RESTRICTED & CONFIDEN		HEAT TREAT	NOTE	Ξ:	ITLE	POSITIONE	R		
CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING COR OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOS			THIS DRAWING IS			M22520/2-2			
WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED	TO DANIELS MANUFACTURIN		DRAWING OF THE	RESPECTIVE	FN	IVELOPE DRA			
CORP. ON COMPLETION OF ORDER OR PURPOSES			DMC PART NU INDICATED. ACT		HERE USED: AFIMO				
		FINISH			SIZE SCALE CAD	P/N	SHEET		
CREATED FROM AN INVENTO	R MODEL.		PART NUMBER IS		SIZE SCALL	1222 J EVIV			
CREATED FROM AN INVENTO CHANGES MUST BE REFLECTED IN			NUMBER WIT	THOUT		K332-2-ENV			
	NTHE 3D PART	– N/A		THOUT		K332-2-ENV G. NO. K332-2	REV.		

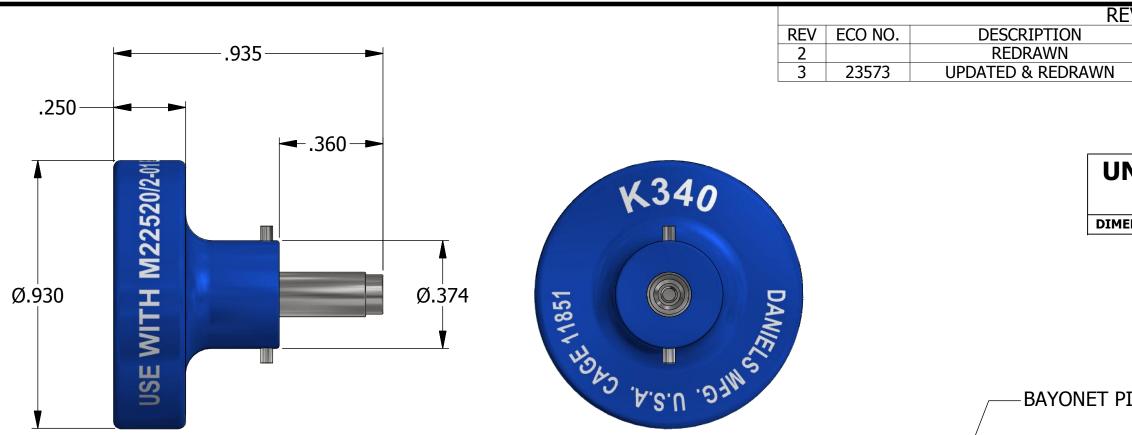


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	Ċ	CHK'D.	DATE		AGE 11851					
RESTRICTED & CONFIDENTIAL CONFIDENTIAL PROPERTY OF DANIELS MANUFACTURING CORP. NOT TO BE DISCLOSED TO OTHERS. REPRODUCTION OR USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT.		NOTE: THIS DRAWING IS AN DRAWING OF THE RE DMC PART NUM	N OUTLINE SPECTIVE		NER (M2252 Elope draw					
CREATED FROM AN INVENTOR MODEL. CHANGES MUST BE REFLECTED IN THE 3D PART	FINISH N/A	INDICATED. ACTU PART NUMBER IS C NUMBER WITH THE "-ENV" SUI	AL DMC AD PART OUT	SIZE SCALE CAI	K338-ENV G. NO.	SHEET 1 OF 1 REV.				
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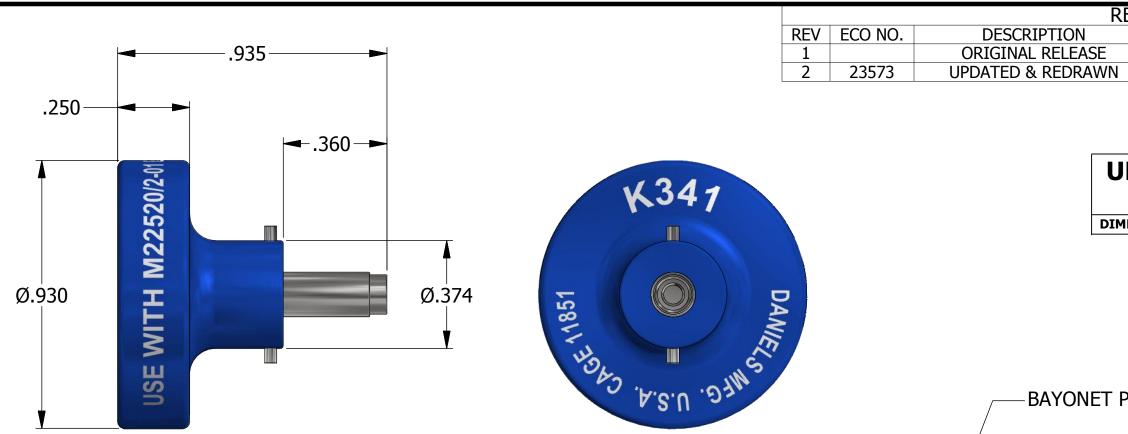


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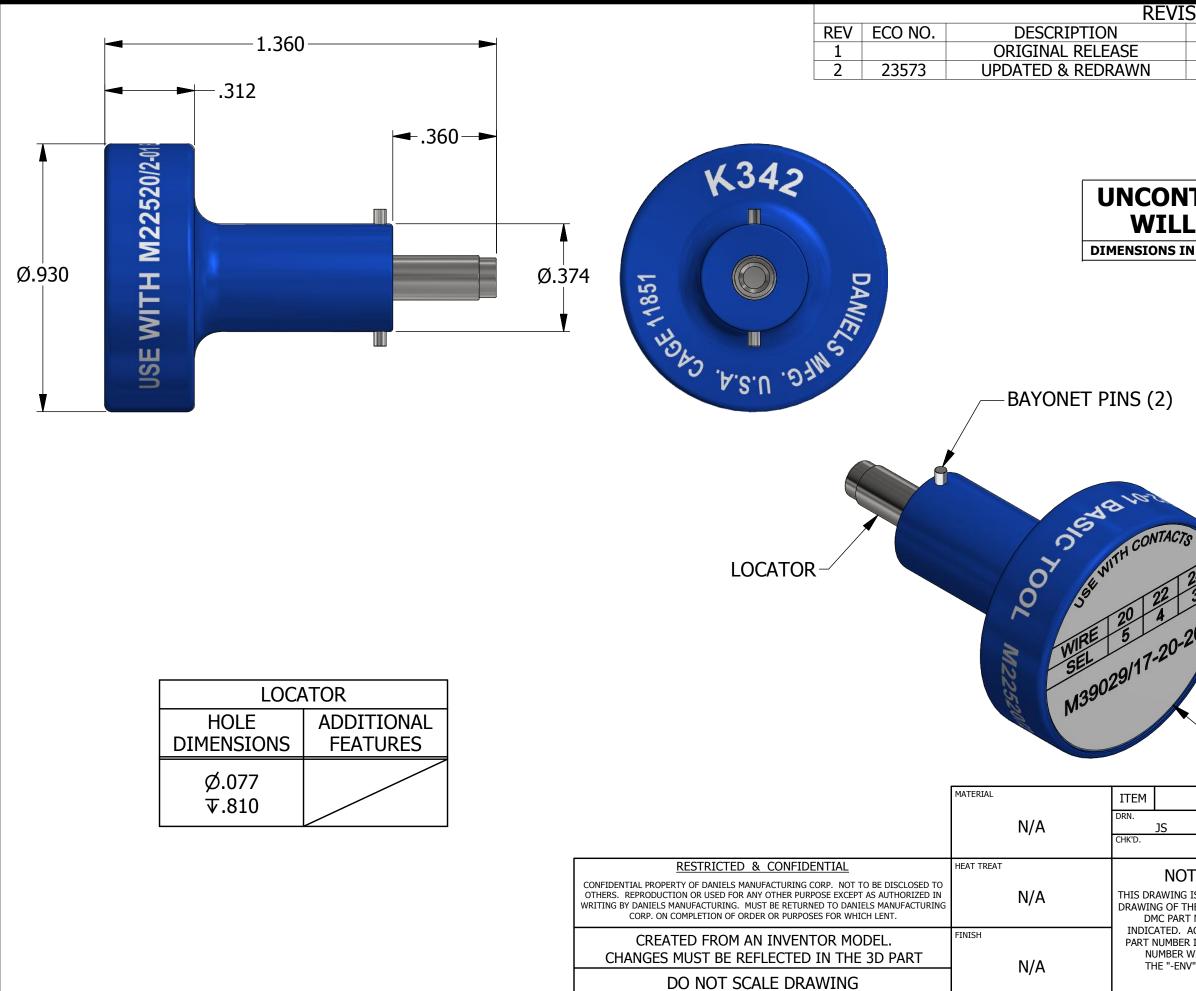
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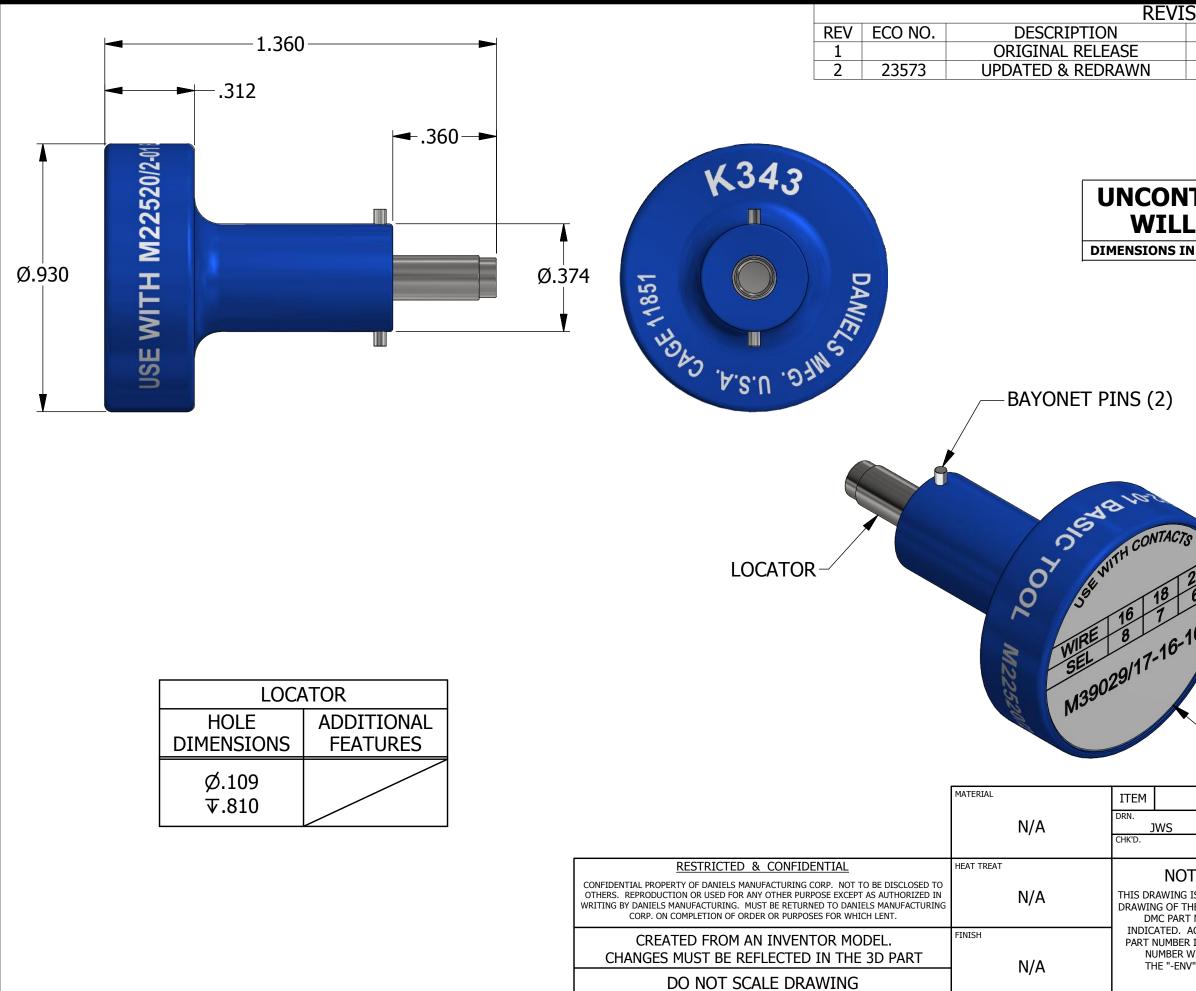


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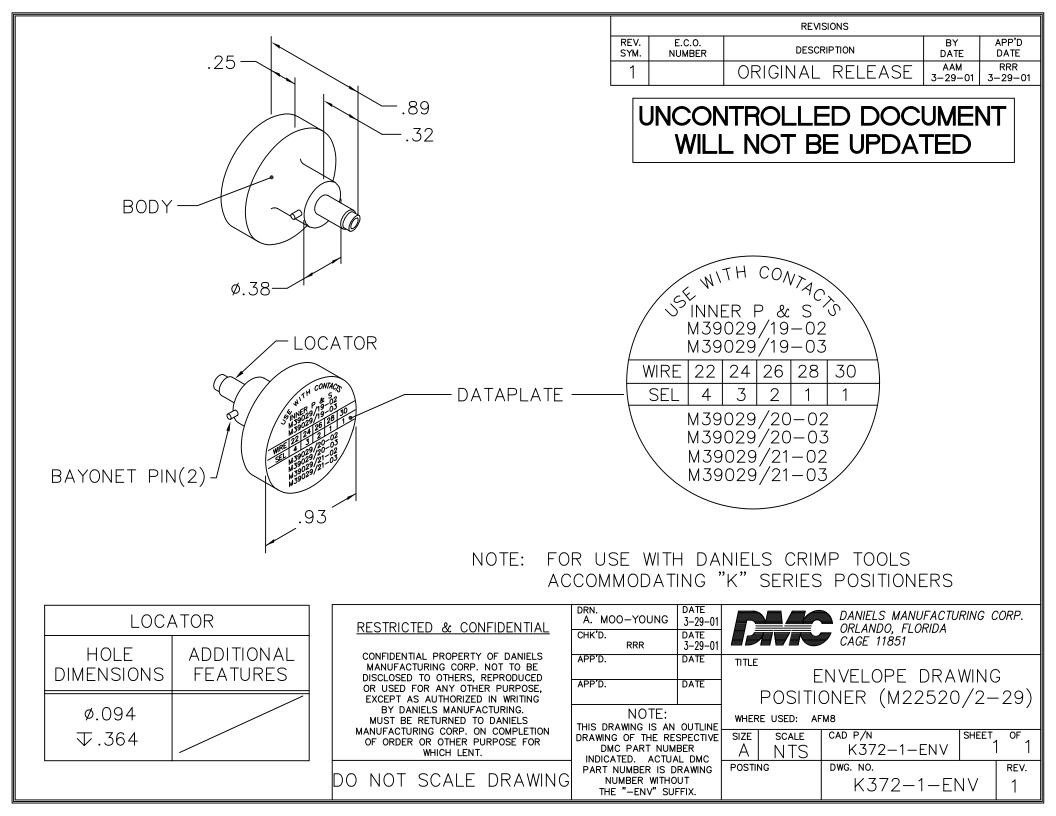
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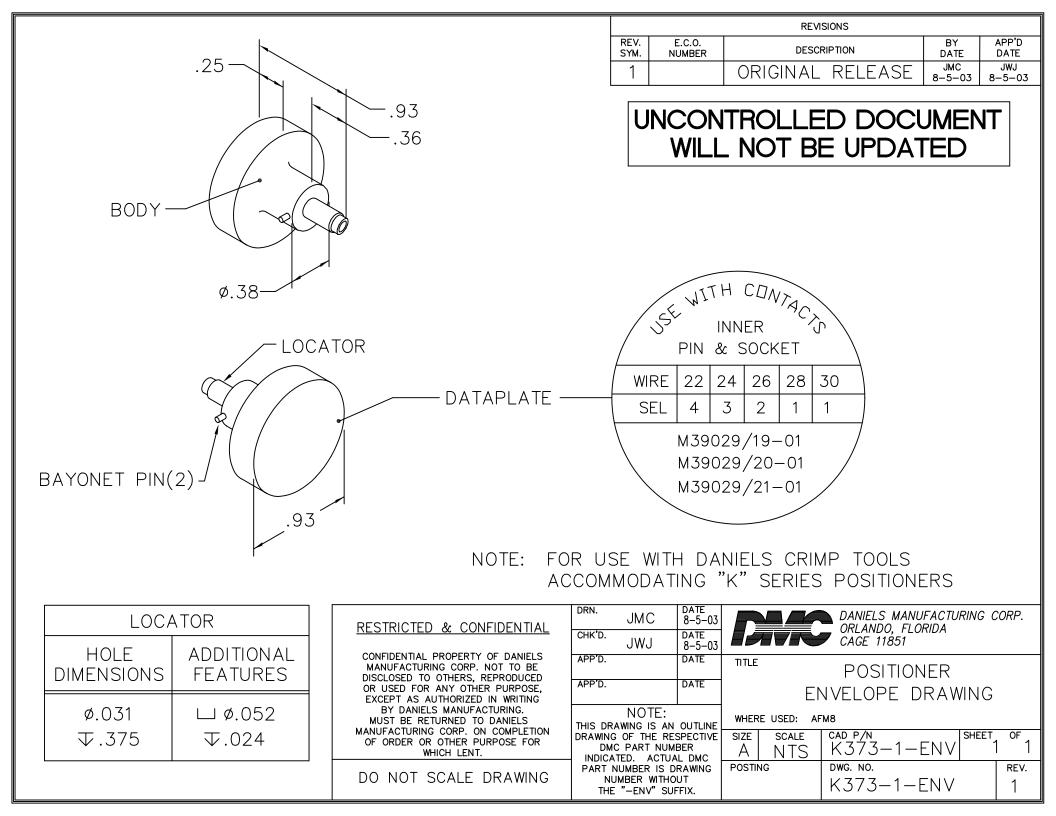


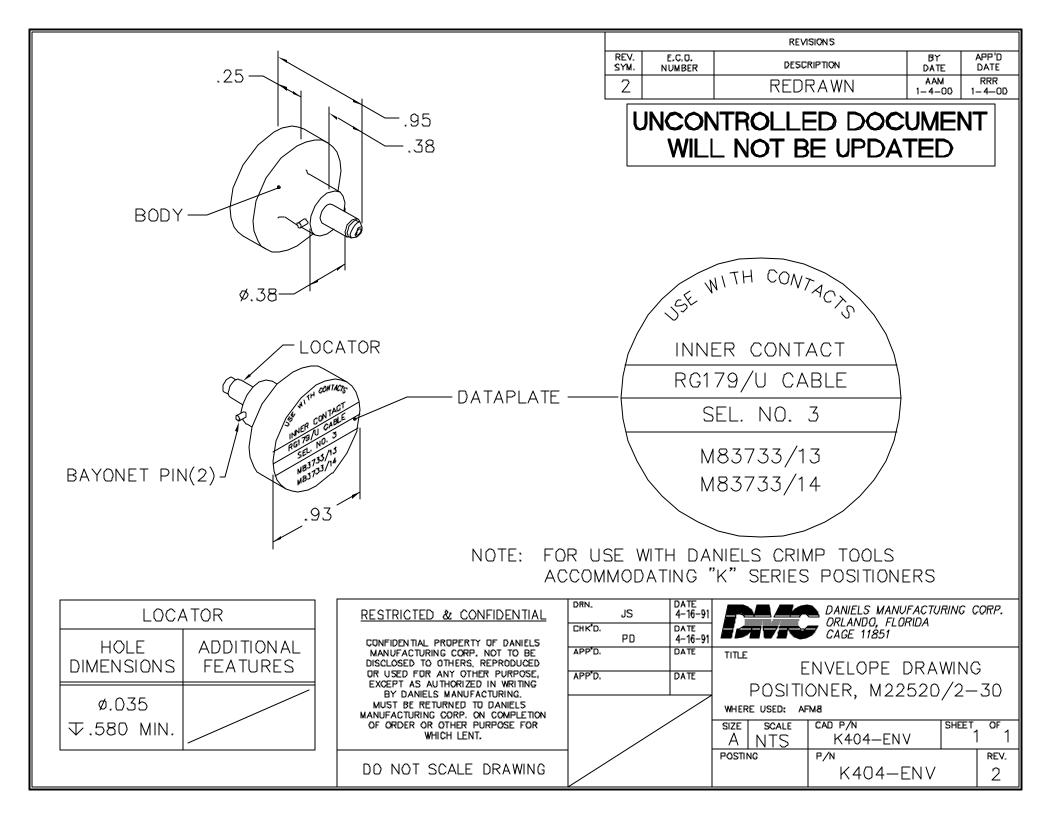
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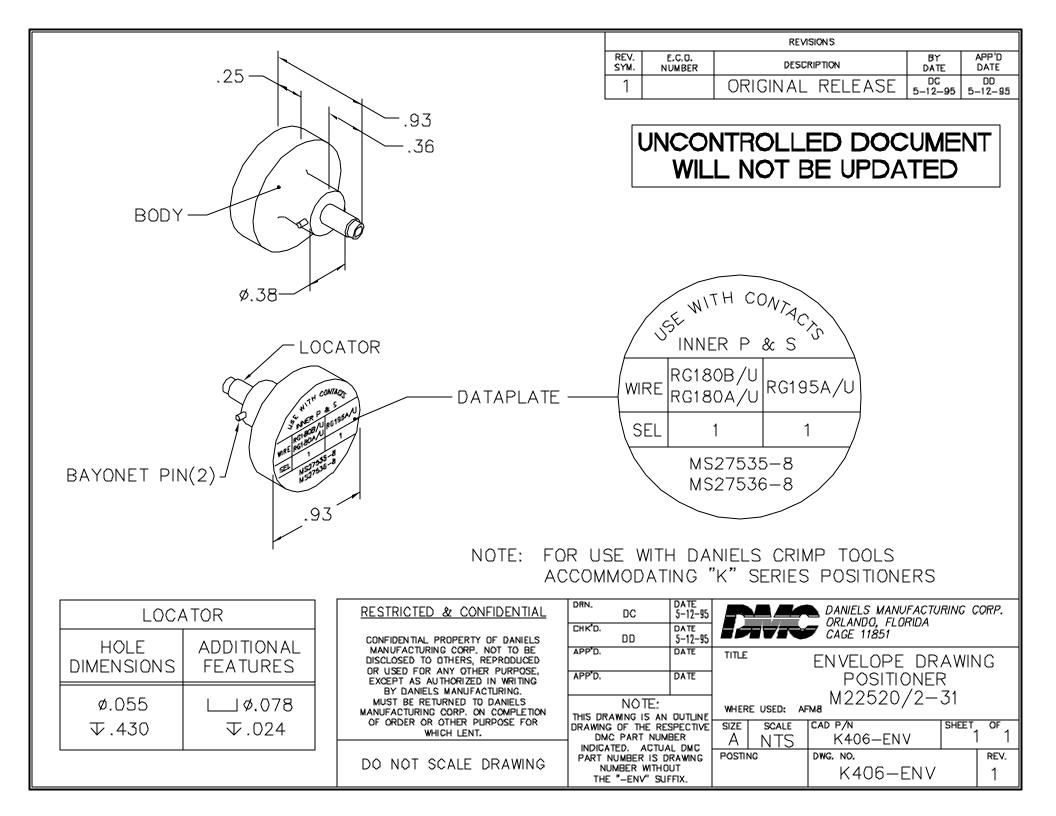


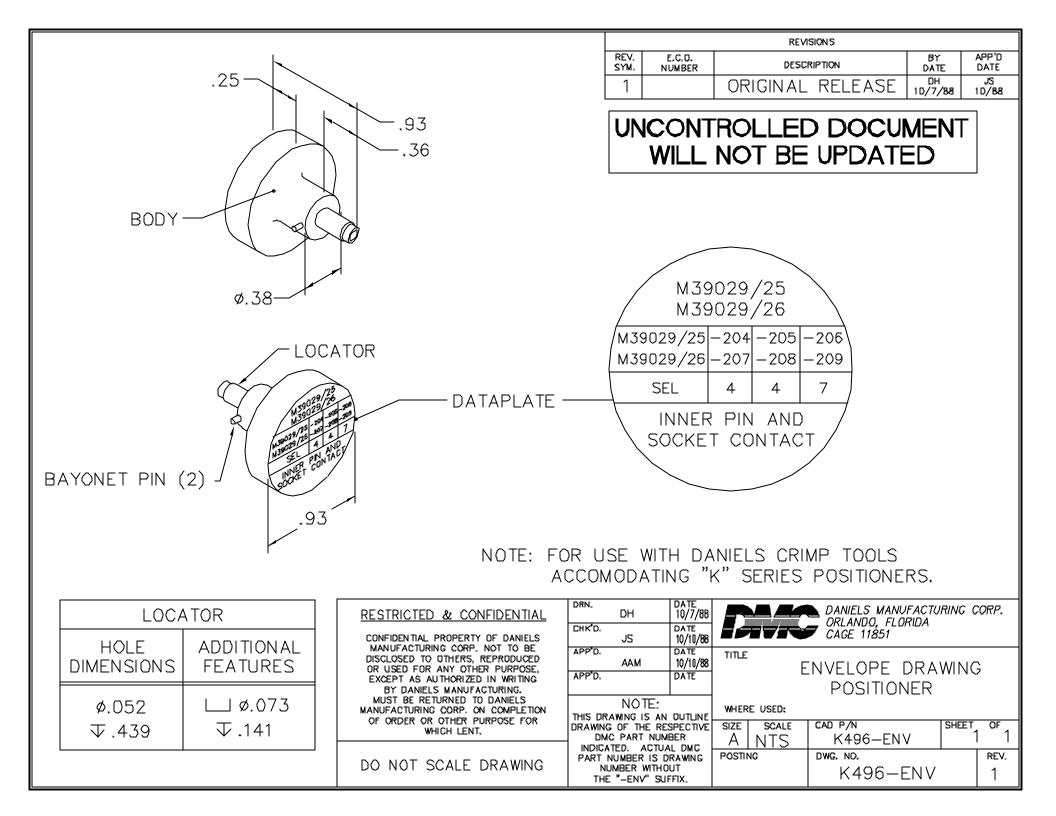
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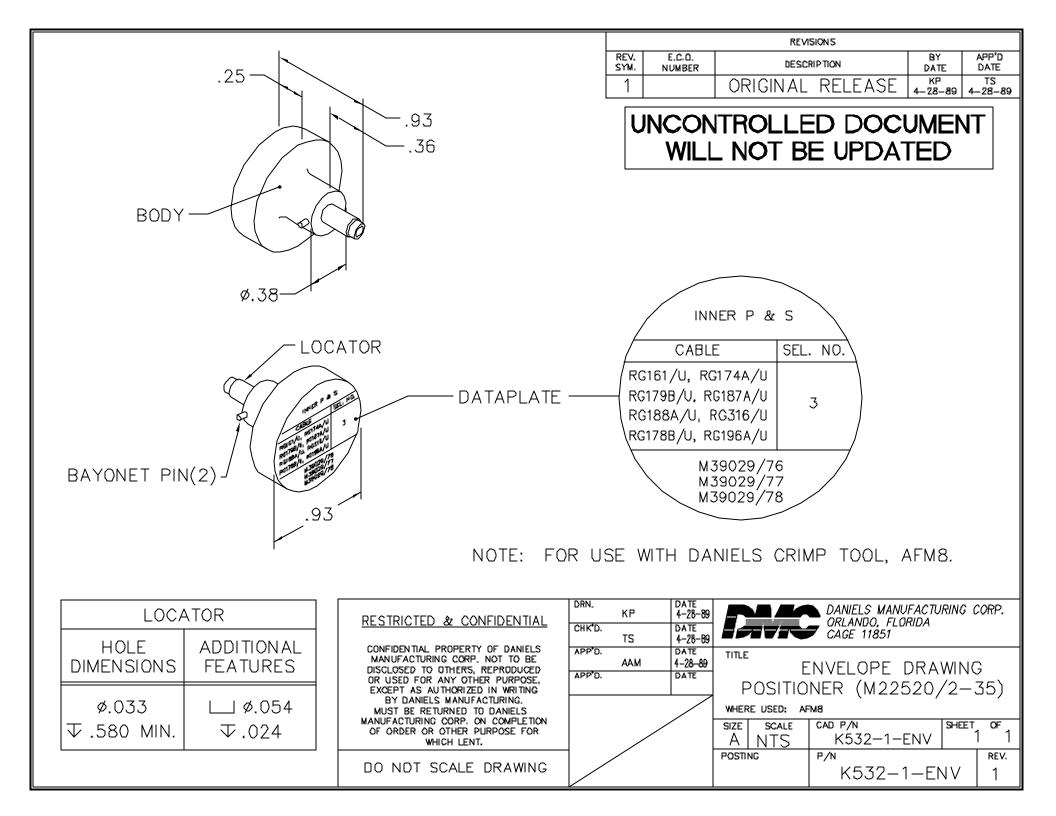






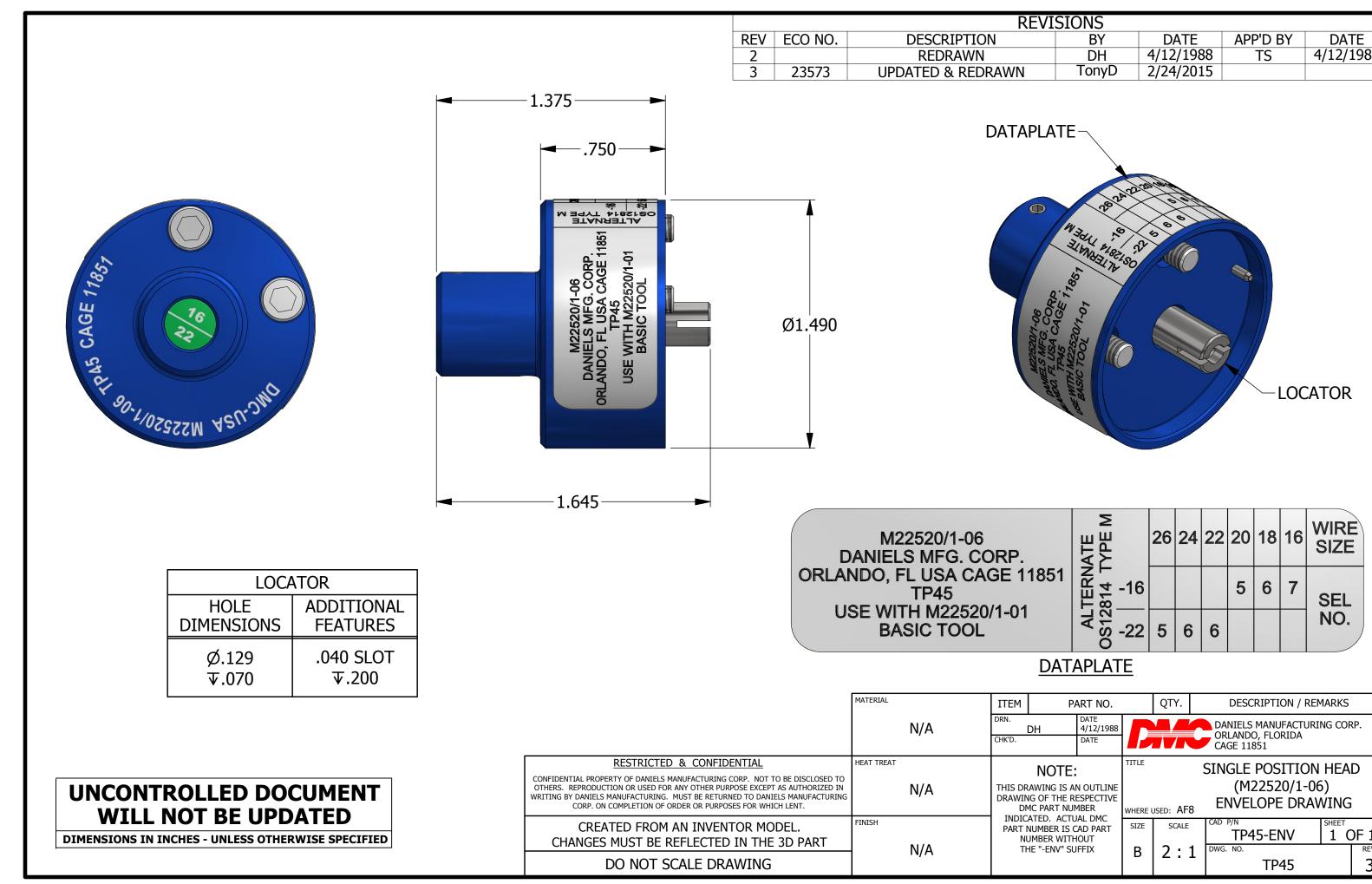






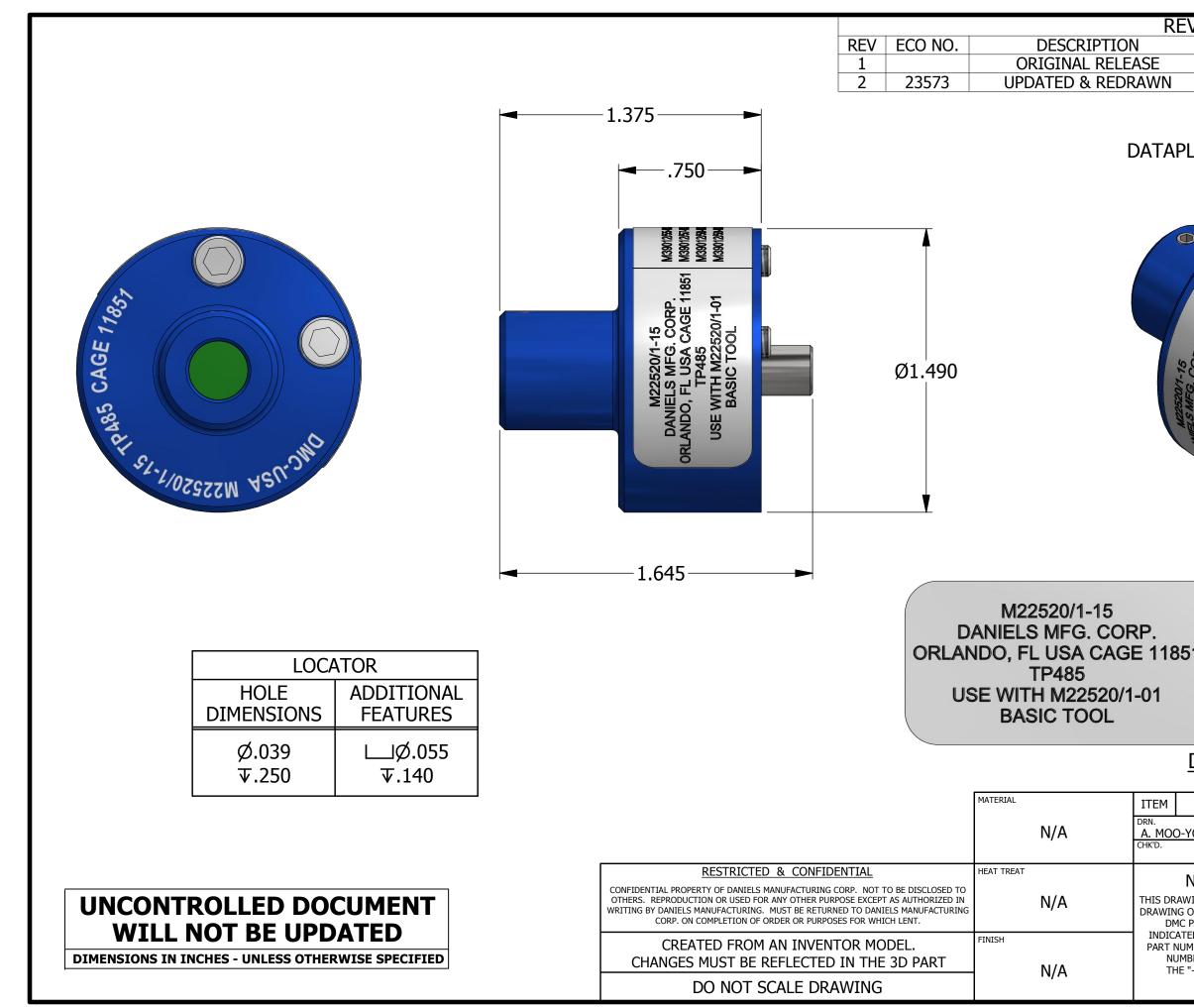
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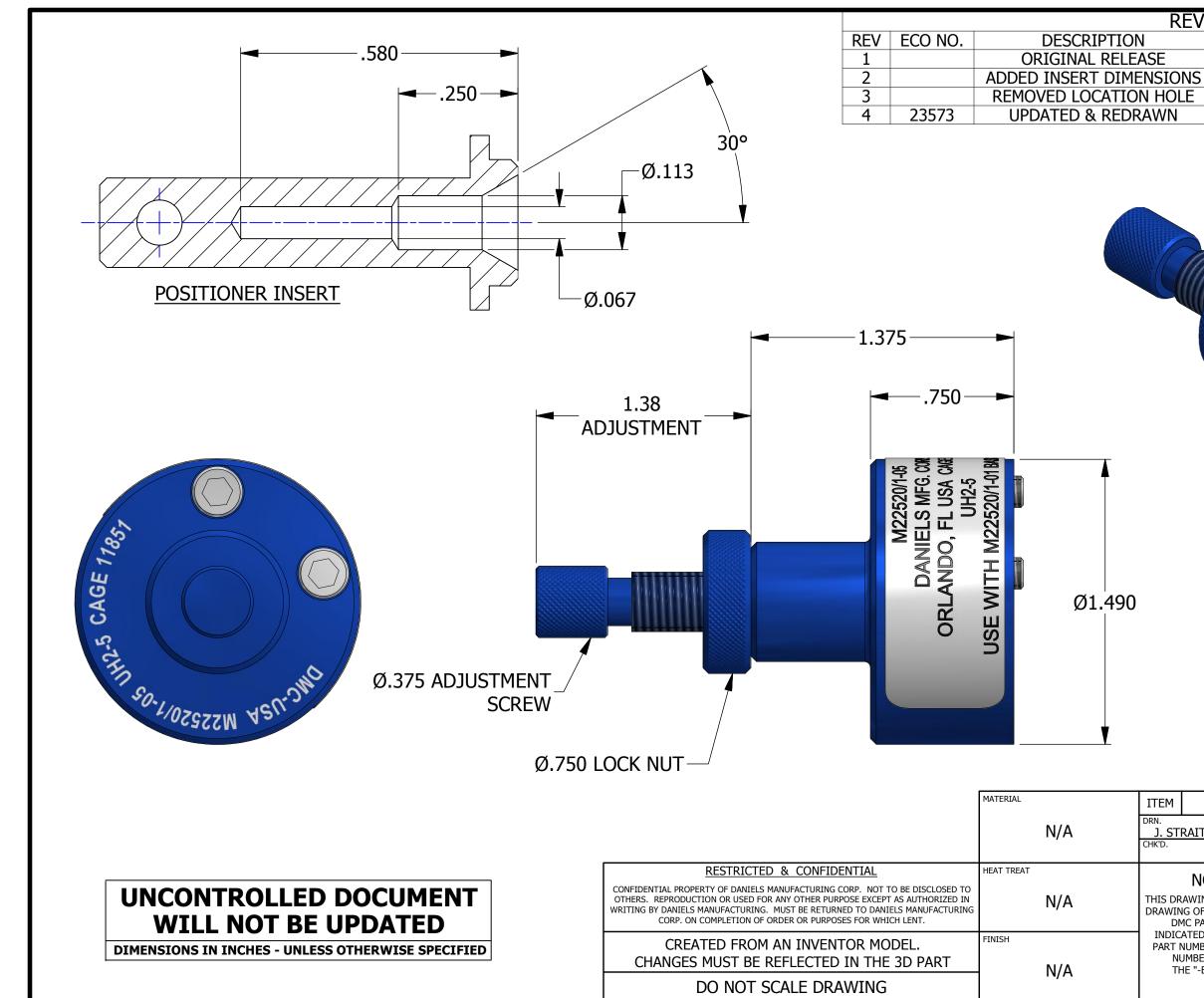
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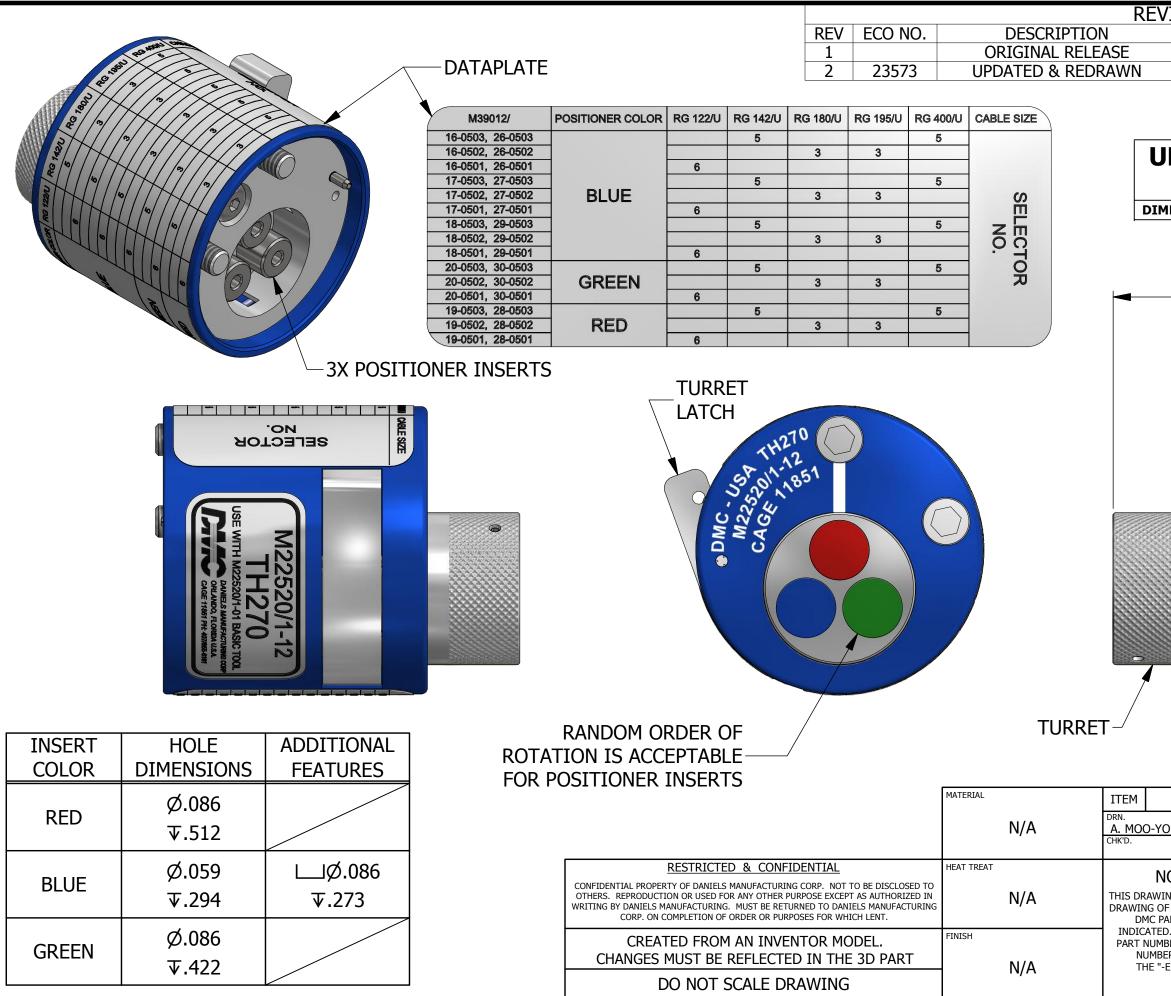
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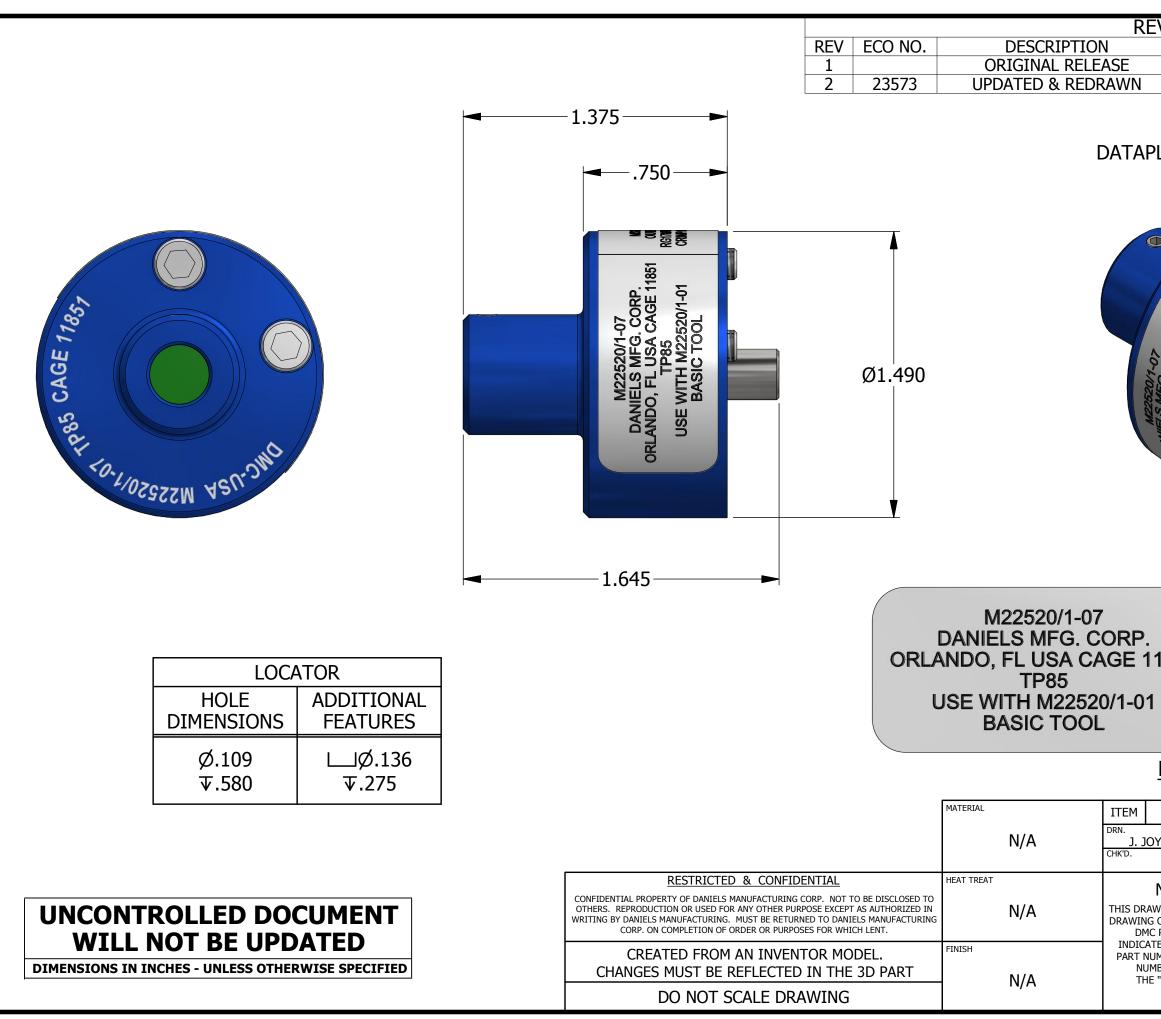
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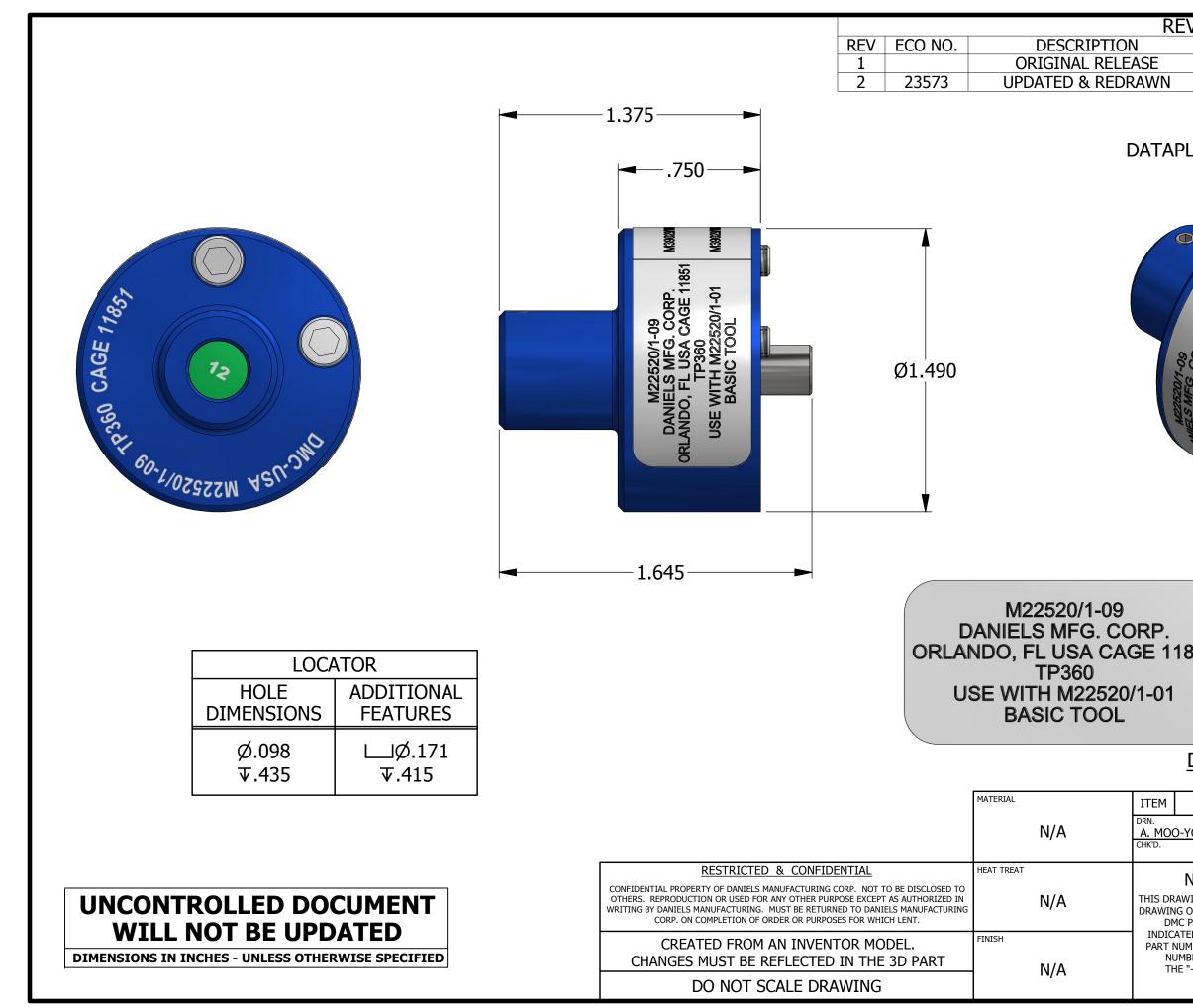


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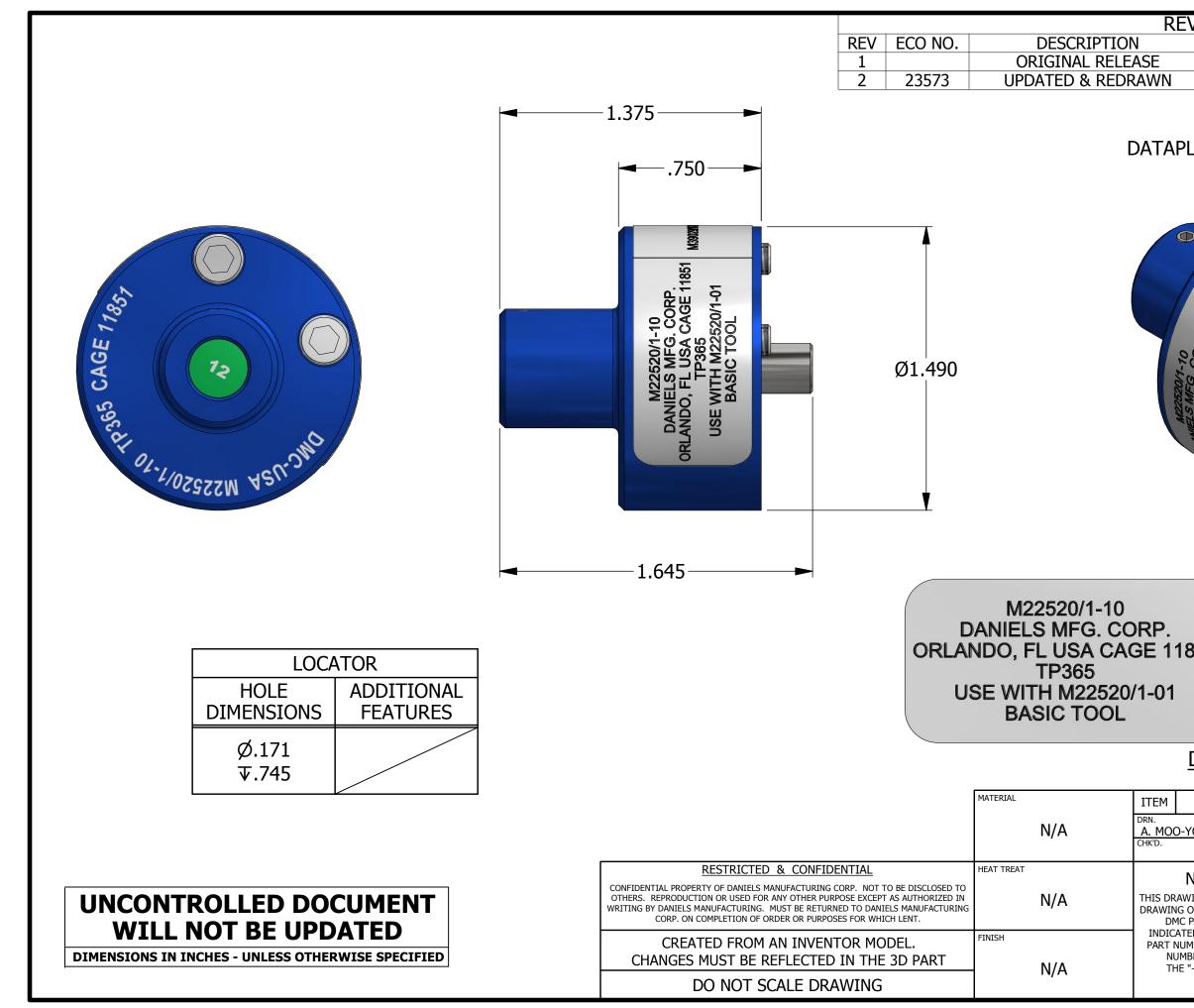


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REVISIONS REVISIONS REV ECO NO. DESCRIPTIONAL RELEASE AAM 1/20/1986 RR 1/21/ 2 .081 & .113 WERE .096 & .134 AAM 10/14/1999 RRR 10/14/ 3 23573 UPDATED & REDRAWN TonyD 4/6/2015 10/14/ UNCONTROLLED DOCUMENT WILL NOT BE UPDATED UNCONTROLLED DOCUMENT WILL NOT BE UPDATED DIMENSIONS IN INCHES - UNLESS OTHERWISE SPECIFIED 3X POSITIONER INSERTS
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YELLOW Ø.172 V.207 OTHERS. REPRODUCTION OF USED FOR ANY OTHER PURPOSE EXCEPT AS AUTHORIZED IN WRITING BY DANIELS MANUFACTURING. MUST BE RETURNED TO DANIELS MANUFACTURING CORP. ON COMPLETION OF ORDER OR PURPOSES FOR WHICH LENT. N/A THIS DRAWING IS AN OUTLINE DRAWING OF THE RESPECTIVE DMC PART NUMBER INDICATED. ACTUAL DMC PART NUMBER IS CAD PART ENVELOPE DRAWING WHERE USED: AF8
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DO NOT SCALE DRAWING N/A THE "-ENV" SUFFIX B 2 : 1 DWG. NO. TH343



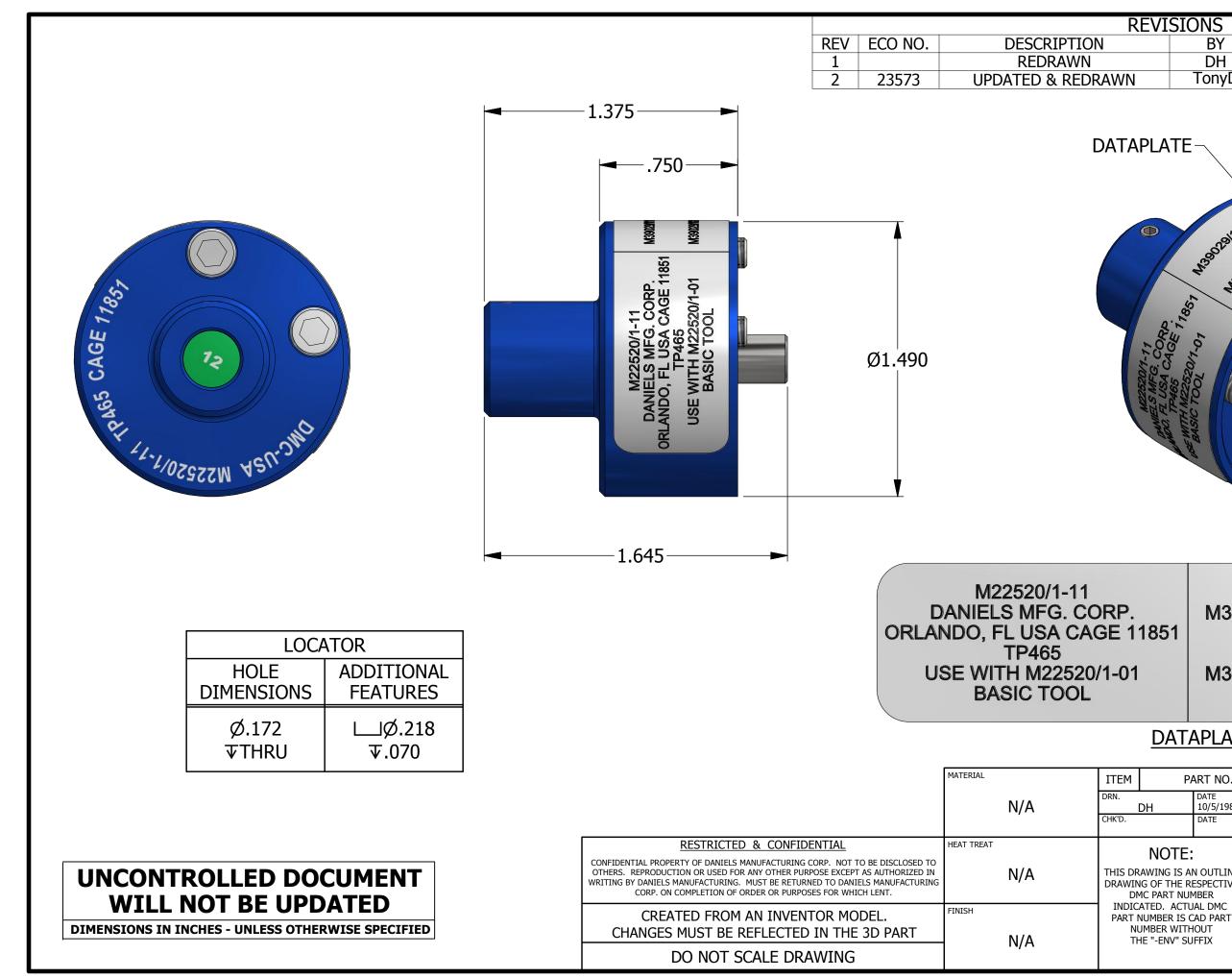
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85	1 M3007	29/17-12-12	12	14	WIRE SIZE	
		-9/17-12-12	7	6	SEL NO.	

DATAPLATE

PART NO.		QTY.	DESCRIPTION / REMARKS				
YOUNG DATE DATE	DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851						
NOTE: WING IS AN OUTLINE OF THE RESPECTIVE PART NUMBER	TITLE WHERE (JSED: AF8	SINGLE POSITION HEAD (M22520/1-10) BINVELOPE DRAWING				
red. Actual DMC Imber IS Cad Part Iber Without "-env" Suffix	size B	scale					
			TP365 2				



	ONS						
	BY	DAT		APP'D	BY	DATE	
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MELS MFG. CORP. 3, FL USA CAORD TP465 TH M22FC	L L		ì				
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	M390	29/12-1	2-12	8	7	SEL	
	M3902	29/12-1	2-12	8	7	SEL NO.	
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DAT	M3902		2-12	8	7		
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F	APLATE PART NO.			DESCRIP	ΓION /	NO.	
F	APLATE			DESCRIP NIELS MAN	FION /	NO. REMARKS URING CORP.	
F	APLATE PART NO. DATE 10/5/1987 DATE	оту. Рада		DESCRIP	FION /	NO. REMARKS URING CORP.	
	PART NO.		DA OF CA	DESCRIP ANIELS MAN RLANDO, FL GE 11851	TION / NUFACT ORIDA	NO. REMARKS URING CORP.	
H NOTE	PART NO.	оту. Рада	DA OF CA	DESCRIPT NIELS MAN RLANDO, FL GEE 11851 GLE PO	TION / NUFACT ORIDA	NO. REMARKS URING CORP. ON HEAD	
F H NOTE WING IS / OF THE I	APLATE PART NO. DATE 10/5/1987 DATE TT AN OUTLINE RESPECTIVE	QTY.		DESCRIP NIELS MAN RLANDO, FL GE 11851 GLE PO (M225	FION / NUFACT ORIDA SITIO	NO. REMARKS URING CORP. ON HEAD	
H NOTE WING IS J OF THE I PART NU FED. ACT	APLATE PART NO. DATE 10/5/1987 DATE TT AN OUTLINE RESPECTIVE JMBER UAL DMC	QTY.	DA OF CA SIN 8 E	DESCRIP NIELS MAN RLANDO, FL GE 11851 GLE PO (M225 NVELOF	FION / NUFACT ORIDA SITIO	NO. REMARKS URING CORP. ON HEAD -11)	
H NOTE WING IS J OF THE I PART NU FED. ACT	APLATE PART NO. DATE 10/5/1987 DATE TT AN OUTLINE RESPECTIVE IMBER UAL DMC CAD PART	QTY.	DA OF CA SIN 8 E	DESCRIP NIELS MAN RLANDO, FL GE 11851 GLE PO (M225 NVELOF	FION / NUFACT ORIDA SITI(520/1 PE DR	NO. REMARKS URING CORP. ON HEAD -11) RAWING	

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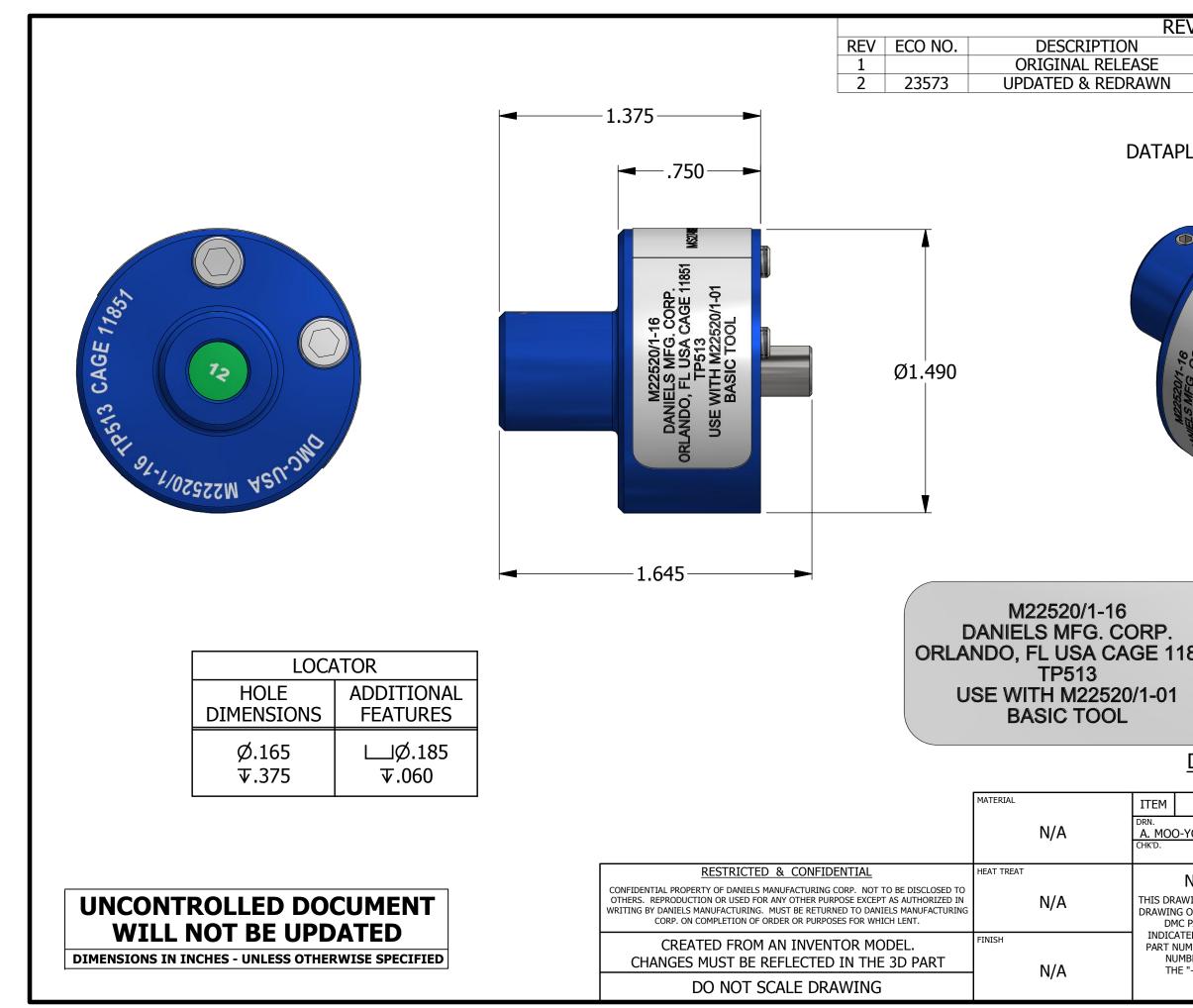
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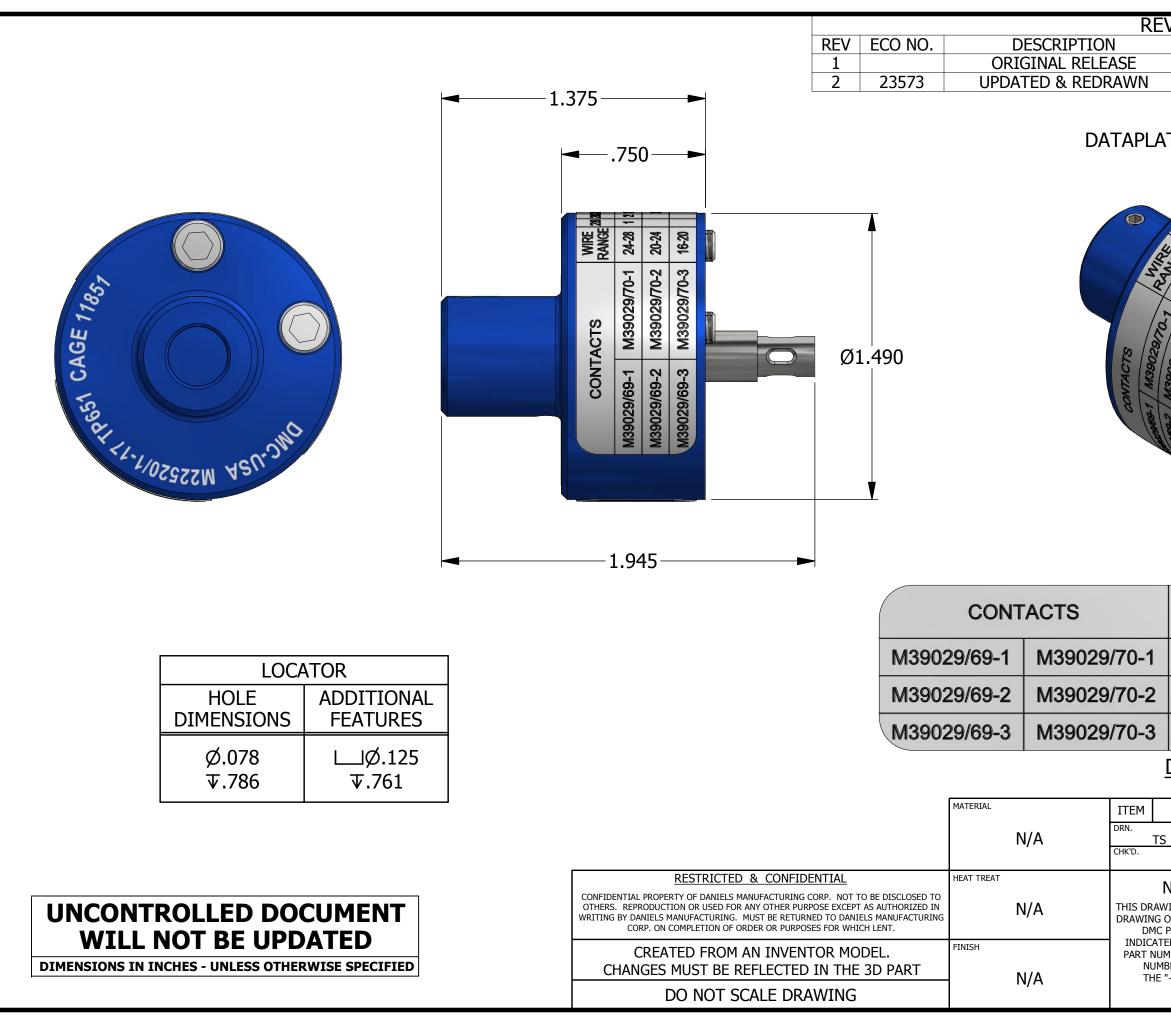


VI	SIONS			
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851	M007400 40	12	14	WIRE SIZE
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DATAPLATE

PART NO. QTY. DESCRIPTION / REMARKS YOUNG DATE DATE DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851 NOTE: DATE DITLE SINGLE POSITION HEAD (M22520/1-16) WING IS AN OUTLINE OF THE RESPECTIVE PART NUMBER TED. ACTUAL DMC JMBER IS CAD PART MBER WITHOUT TITLE SINGLE POSITION HEAD (M22520/1-16) SIZE SCALE CAD P/N TP513-ENV SHEET 1 OF 1 B 2 : 1 DWG. NO. REV. TP513								
YOUNG 6/23/1999 DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851 NOTE: DATE ORLANDO, FLORIDA CAGE 11851 NOTE: TITLE SINGLE POSITION HEAD (M22520/1-16) OF THE RESPECTIVE CPART NUMBER TED. ACTUAL DMC JMBER IS CAD PART MERE WITHOUT WHERE USED: AF8 SIZE SCALE CAD P/N TP513-ENV SHEET 1 OF 1 B 2 : 1 DWG. NO. REV.	PART NO.		QTY.	DESCRIPTION / REMARKS				
NOTE: SINGLE POSITION HEAD WING IS AN OUTLINE (M22520/1-16) OF THE RESPECTIVE ENVELOPE DRAWING CPART NUMBER ENVELOPE DRAWING TED. ACTUAL DMC SIZE JMBER IS CAD PART SIZE B 2:1	YOUNG 6/23/1999	P		ORLANDO, FLORIDA				
JMBER IS CAD PART SIZE SCALE CAD P/N SHEET MBER WITHOUT TP513-ENV 1 OF 1 "-ENV" SUFFIX B 2:1 DWG. NO.	NOTE: WING IS AN OUTLINE OF THE RESPECTIVE CPART NUMBER		JSED: AF8	(M22520/1-16	5)			
	JMBER IS CAD PART IBER WITHOUT	-		TP513-ENV	1 OF 1			



VI	SIONS						
	BY		DATE		PP'D B	Y	DATE
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RANGE	28	26	24	22	20	18	16	SIZE
24-28	1	2	3					
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16-20					5	6	7	

DATAPLATE

PA	RT NO.	QTY. DESCRIPTION / REMARKS						
S	DATE 9/17/1987 DATE	DANIELS MANUFACTURING CORP. ORLANDO, FLORIDA CAGE 11851						
NOTE: WING IS AN OF THE RE	SPECTIVE BER	TITLE WHERE U	JSED: AF8	SINGLE POSITION HEAD (M22520/1-17) 8 ENVELOPE DRAWING				
Ted. Actua Jmber IS Ca Iber With(= "-env" Suf	AD PART	size B	scale	TP651-ENV 1 OF 1				

